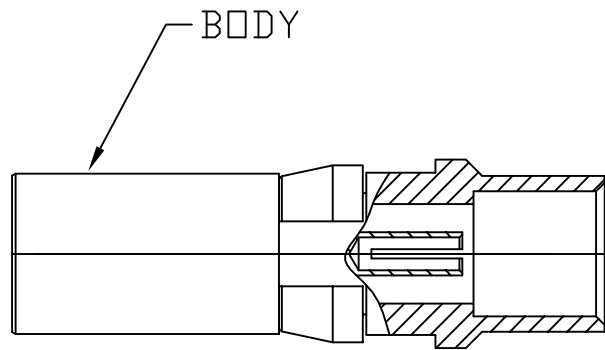


CABLE ASSEMBLY PROCEDURE	
P/N	26-1020-1410
PAGE 1 OF 2	DATE: 07/16/99
DRAWN: JEM	APPROVED: HN
FOR USE WITH RG-402 S/R CABLE	

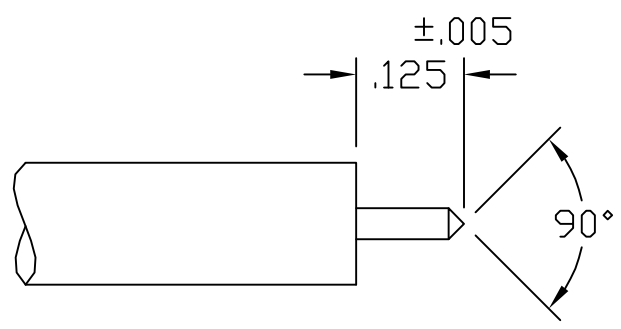
PALEO
CONNECTOR
 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
 PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
I	PER ECN 8019	06/03/05	JEM
J	PER ECN 9579	10/21/08	JEM
K	PER ECN 10186	02/15/10	JEM
L	PER ECN 11922	07/02/14	JEM

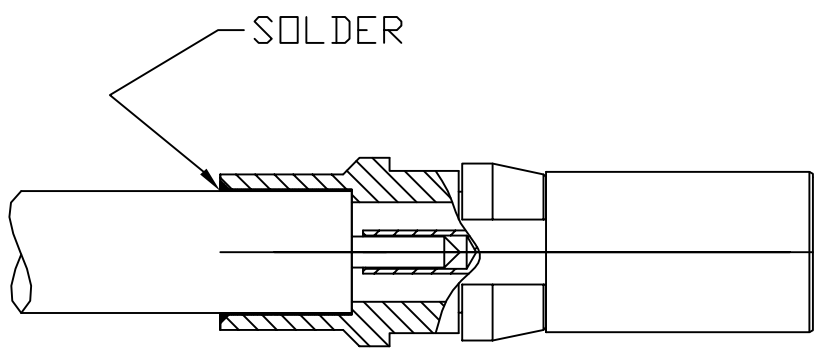
FOR USE WITH RG-402 S/R CABLE



STEP 1
 TRIM CABLE TO DIMENSIONS SHOWN, POINT CENTER CONDUCTOR.



STEP 2
 SLIDE CABLE INTO BACK OF BODY UNTIL CABLE BOTTOMS. SOLDER CABLE TO BODY AND CLEAN SOLDER JOINT.



CABLE ASSEMBLY PROCEDURE	
P/N	26-1020-1410
PAGE 2 OF 2	DATE: 12/16/03
DRAWN: EK	APPROVED: HN
FOR USE WITH T-FLEX 402	

PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

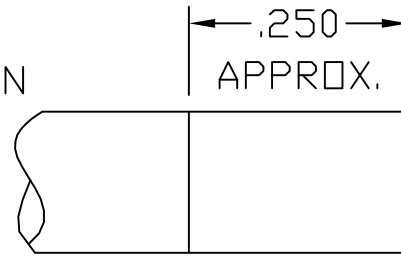
REV	DESCRIPTION	DATE	APPR
I	PER ECN 8019	06/03/05	JEM
J	PER ECN 9579	10/21/08	JEM
K	PER ECN 10186	02/15/10	JEM
L	PER ECN 11922	07/02/14	JEM

FOR USE WITH T-FLEX 402 CABLE

USE SHRINK TUBING.

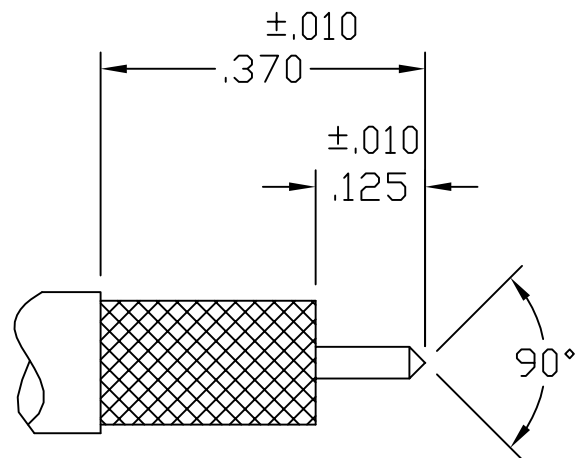
STEP 1

DIP END OF CABLE INTO FLUX AND THEN TIN DIP CABLE TO DIMENSION SHOWN USING KESTER 60/40 SOLDER @ 500° F FOR SIX SECONDS MAX.



STEP 2

TRIM CABLE TO DIMENSIONS SHOWN POINT CENTER CONDUCTOR



STEP 3

SLIDE CABLE INTO BODY UNTIL CABLE BOTTOMS AND SOLDER. CLEAN SOLDER JOINT.

