
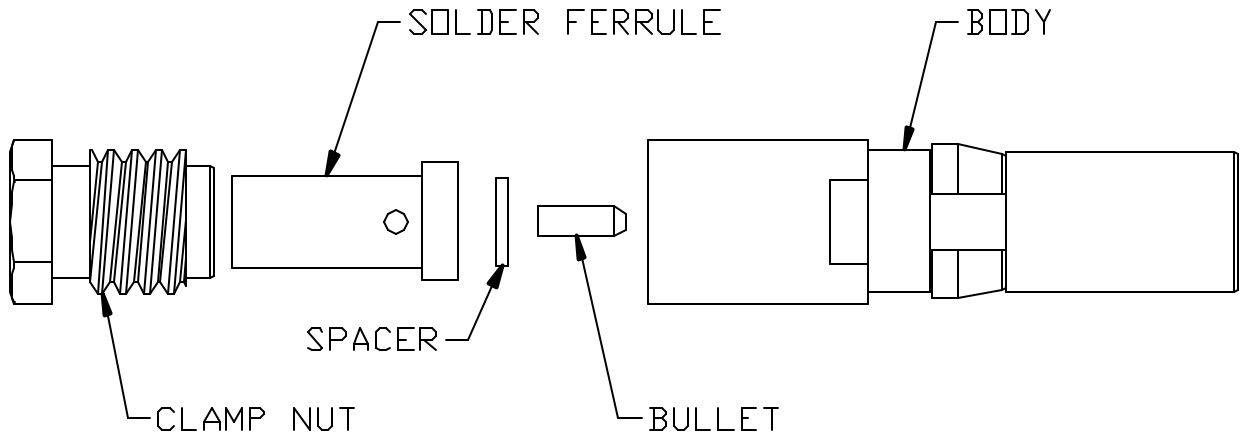
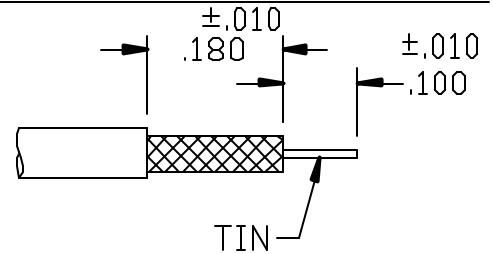


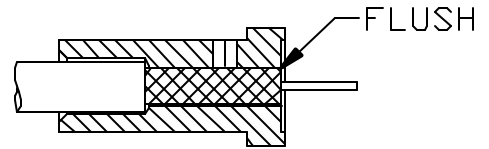
CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	26-1030-0400		A	PER ECN 10433	06/22/10	JEM
PAGE 1 OF 1	DATE: 06/22/10		B	PER ECN 11014	06/27/11	JEM
DRAWN: MS	APPROVED: JEM					
FOR USE RG-178 CABLE						



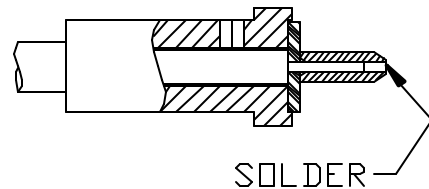
STEP 1  
 TRIM CABLE TO DIMENSIONS SHOWN.  
 TIN DIP CENTER CONDUCTOR ONLY.



STEP 2  
 SLIDE CLAMP NUT AND SOLDER FERRULE  
 ONTO CABLE. SET COUNTERBORE IN  
 SOLDER FERRULE FLUSH WITH CABLE  
 AND SOLDER. CLEAN SOLDER JOINT.



STEP 3  
 SLIDE SPACER AND BULLET OVER CENTER  
 CONDUCTOR OF CABLE. SOLDER BULLET  
 TO CABLE. CLEAN SOLDER JOINT.



STEP 4  
 INSERT CABLE ASSEMBLY INTO  
 BODY AND TIGHTEN CLAMP  
 NUT TO 90-100 IN-OZS.

