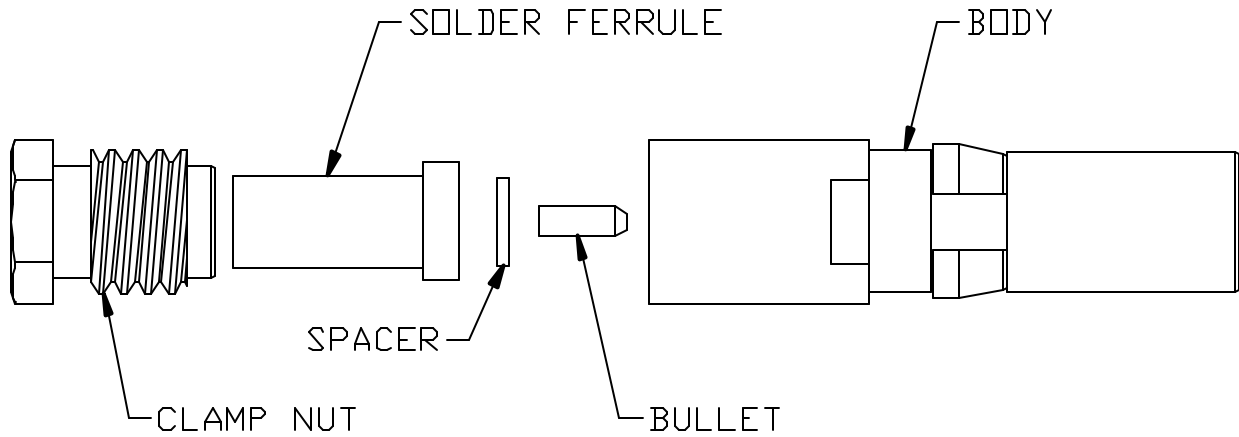


|                            |                |
|----------------------------|----------------|
| CABLE ASSEMBLY PROCEDURE   |                |
| P/N                        | 26-1030-0470   |
| PAGE 1 OF 1                | DATE: 07/26/89 |
| DRAWN: MS                  | APPROVED: HN   |
| FOR USE WITH M17/151 CABLE |                |

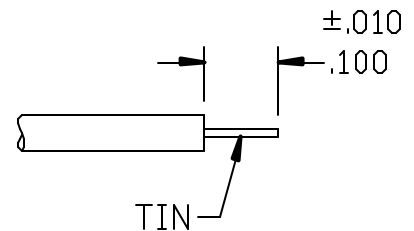
**PALEO**  
**CONNECTOR**

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

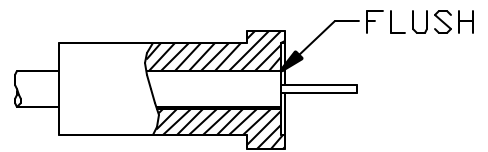
| REV | DESCRIPTION   | DATE     | APPR |
|-----|---------------|----------|------|
| G   | PER ECN 3994  | 07/28/97 | HN   |
| H   | PER ECN 9738  | 01/08/09 | JEM  |
| K   | PER ECN 10498 | 08/05/10 | JEM  |
| L   | PER ECN 11014 | 06/27/11 | JEM  |



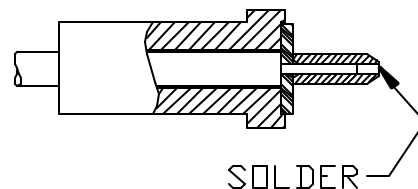
STEP 1  
TRIM CABLE TO DIMENSIONS SHOWN.  
TIN DIP CENTER CONDUCTOR ONLY.



STEP 2  
SLIDE CLAMP NUT AND SOLDER FERRULE  
ONTO CABLE. SET COUNTERBORE IN  
SOLDER FERRULE FLUSH WITH CABLE  
AND SOLDER. CLEAN SOLDER JOINT.



STEP 3  
SLIDE SPACER AND BULLET OVER CENTER  
CONDUCTOR OF CABLE. SOLDER BULLET  
TO CABLE. CLEAN SOLDER JOINT.



STEP 4  
INSERT CABLE ASSEMBLY INTO  
BODY AND TIGHTEN CLAMP  
NUT TO 90-100 IN-OZS.

