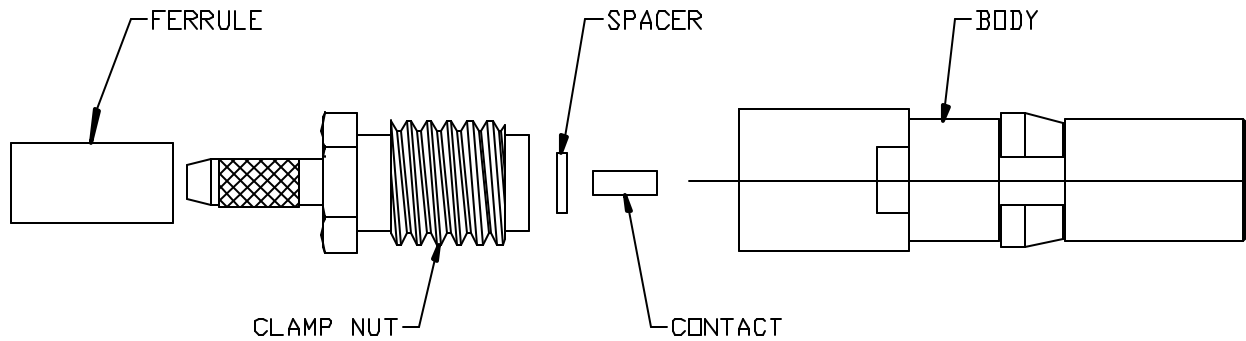
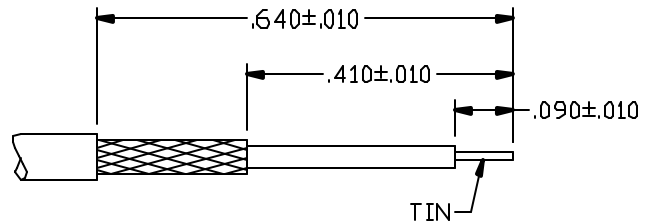


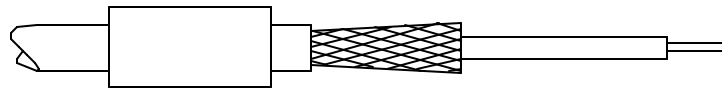
CABLE ASSEMBLY PROCEDURE		<p style="text-align: center;"><b>PALEO</b></p> <p style="text-align: center;"><b>CONNECTOR</b></p> <p style="text-align: center;">22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794</p>	REV	DESCRIPTION	DATE	APPR
P/N	26-1080-0400		A	PER ECN 9147	11/15/07	JEM
PAGE 1 OF 1	DATE: 11/15/07					
DRAWN: EK	APPROVED: JEM					
FOR RG-178, RG-196 CABLE						



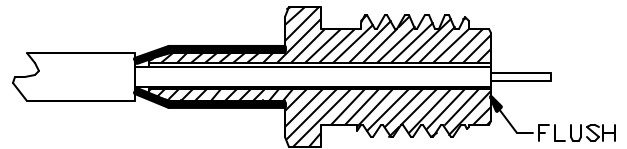
**STEP 1**  
TRIM CABLE TO DIMENSIONS SHOWN.  
TIN CENTER CONDUCTOR AND CLEAN  
SOLDER JOINT.



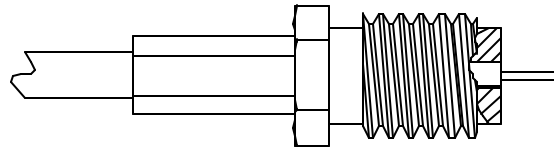
**STEP 2**  
SLIDE FERRULE OVER CABLE  
AND FLAIR BRAID BY ROTATING  
DIELECTRIC.



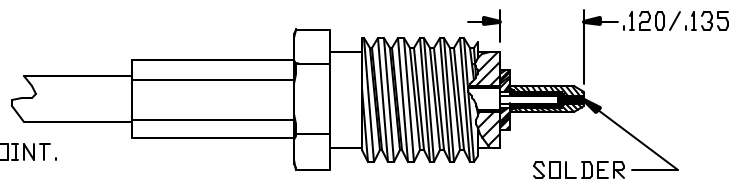
**STEP 3**  
INSERT THE FERRULE OF THE CRIMP NUT  
BETWEEN THE BRAID AND DIELECTRIC,  
POSITIONED SO THAT THE END OF  
THE CABLE DIELECTRIC IS FLUSH  
WITH THE END OF THE CRIMP NUT.



**STEP 4**  
SLIDE THE FERRULE AGAINST THE SHOULDER  
OF THE CRIMP NUT AND CRIMP USING  
.105 HEX DIE (M22520/5-03).



**STEP 5**  
PLACE THE SPACER AGAINST THE CRIMP  
NUT. SLIDE THE BULLET OVER THE CENTER  
CONDUCTOR. USING RESISTANCE  
SOLDERING TWEETERS, APPLY HEAT TO THE  
BULLET TO REFLOW THE SOLDER,  
CLEAN SOLDER JOINT.



**STEP 6**  
THREAD CONNECTOR BODY ONTO  
THE CRIMP NUT ASSEMBLY,  
TIGHTEN TO 7-10 IN-LBS.

