
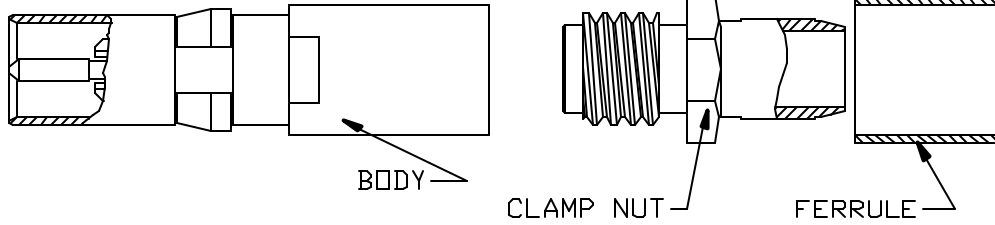
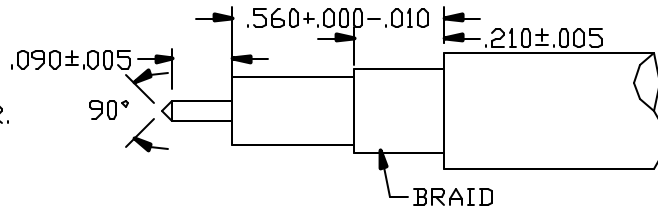


CABLE ASSEMBLY PROCEDURE			REV	DESCRIPTION	DATE	APPR
P/N	26-1080-1201		L	PER ECN 10295	04/23/10	MS
PAGE 1 OF 1	DATE: 04/23/10					
DRAWN: JEM	APPROVED: MS					
FOR USE WITH RG 142 CABLE		22 GREAT HILL ROAD, NAUGATUCK, CT. 06770		PHONE: (203) 729-9090		FAX: (203) 723-1794



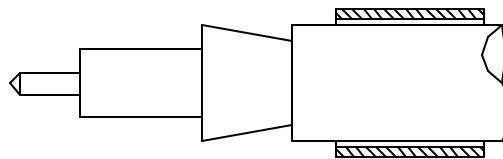
STEP 1

STRIP CABLE TO DIMENSIONS SHOWN. POINT CENTER CONDUCTOR.



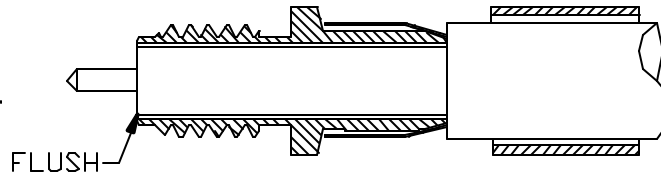
STEP 2

SLIDE FERRULE OVER CABLE. FLARE BRAID BY ROTATING DIELECTRIC.



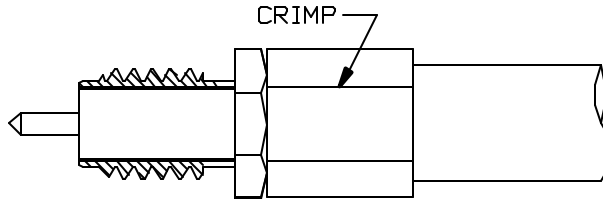
STEP 3

INSERT THE BARREL OF THE CRIMP NUT BETWEEN THE CABLE BRAID AND DIELECTRIC. POSITION SO THE END OF THE CABLE DIELECTRIC IS FLUSH WITH THE END OF CRIMP NUT.



STEP 4

SLIDE FERRULE AGAINST SHOULDER AND CRIMP USING .213 HEX DIE (M2520/5-05)



STEP 6

THREAD CONNECTOR BODY ONTO CRIMP NUT ASSEMBLY. TIGHTEN TO 7- 10 IN-LBS.

