

2

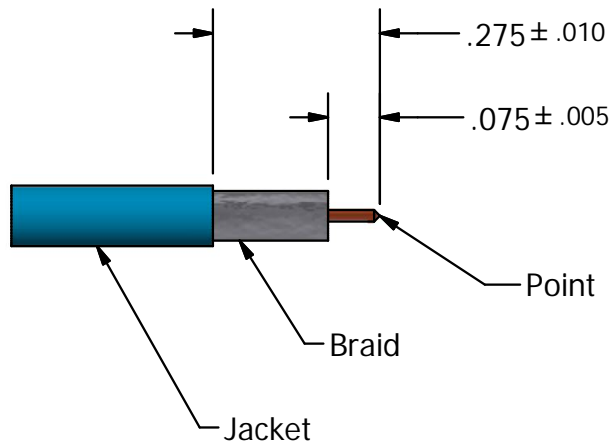
1

B

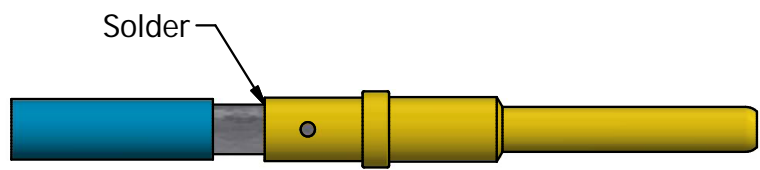
B

Step 1.
Flux end of cable then tin dip into solder pot for three seconds maximum.

Step 2.
Trim cable to dimensions shown.
Point center conductor.



Step 3.
Insert cable into body until cable bottoms. Solder body to cable braid. Clean solder joint.



A

A

A

A

CAD DRAWING - NO MANUAL REVISIONS
filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.idw

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MATERIAL:

<small>UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS (PPF) DIMENSIONS IN INCHES OR (METRIC) DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMAL: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°</small>				APPROVALS		DATE		<i>The PHOENIX Company of Chicago, Inc.</i> 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM				
				DRAWN		05/18/18						
				CHECKED		05/18/18		TITLE CABLE ASSEMBLY PROCESS FOR 268-0021-0860				
JEM		05/18/18										
OA												
MFG				ENGINEER		05/18/18		SIZE	FSCM	DWG NO	REV	PLATING OPT.
APPROVED		05/18/18		BH		05/18/18		A	58167	268-0021-0860	D	
JEM		05/18/18		APPROVED		05/18/18		SCALE		F.S.R. #		SHEET 1 OF 1

D	PER ECN 13692	2/13/2020	JEM
C	PER ECN 13148	10/12/2018	JEM
B	PER ECN 13023	6/29/2018	JEM
A	REL. PER 12941	05/18/18	JEM
REV.	DESCRIPTION	DATE	APPR.

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