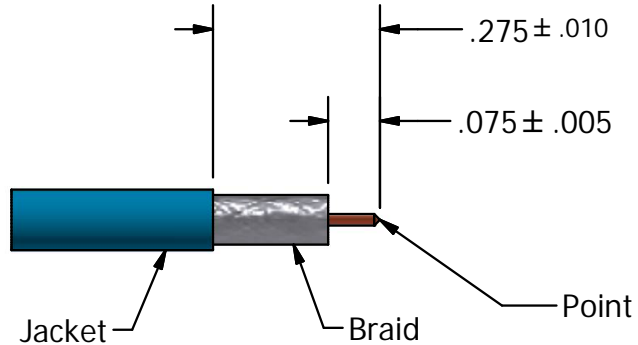


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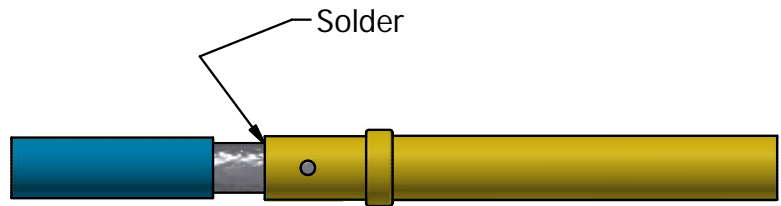
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Step 1.
Flux end of cable then tin dip
into solder pot for three seconds
maximum.



Step 2.
Trim cable to dimensions shown.
Point center conductor.

Step 3.
Insert cable into body until cable
bottoms. Solder body to cable
braid. Clean solder joint.



CAD DRAWING - NO MANUAL REVISIONS

filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.idw

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MATERIAL:

<small>UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS (PPF) DIMENSIONS IN INCHES OR (METRIC)</small> <small>DO NOT SCALE PRINTS</small> <small>TOLERANCES ARE:</small> <small>FRACTIONS: ± 1/64</small> <small>DECIMALS: .XX ± .01</small> <small>.XXX ± .003</small> <small>ANGLES: ± 1/2°</small>				APPROVALS		DATE		<i>The PHOENIX Company of Chicago, Inc.</i> 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM			
				DRAWN		05/18/18					
				CHECKED		05/18/18		TITLE CABLE ASSEMBLY PROCESS FOR 268-1021-0860			
				JEM		OA					
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C		PER ECN 13692		2/13/2020		JEM				REV PLATING OPT.	
B		PER ECN 13148		10/12/2018		JEM				C	
A		REL. PER 12941		05/18/18		JEM					
REV.		DESCRIPTION		DATE		APPR.		SCALE		F.S.R. # SHEET 1 OF 1	

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