

### Step 1 (PER CABLE TYPE)

#### \*FOR FLEX CABLES: (Jacketed)

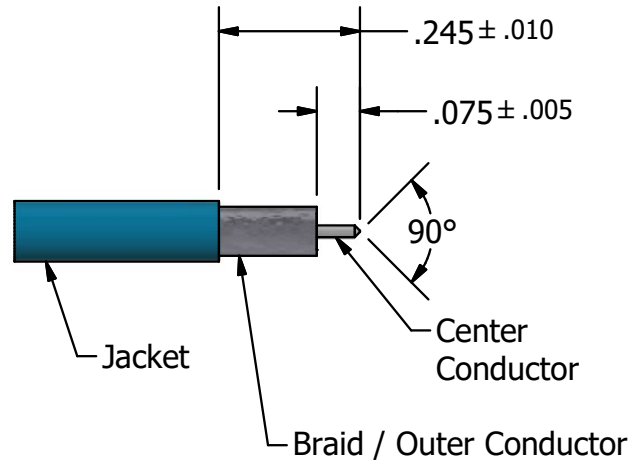
Flux and Tin Dip Cable to dimension:  $.270 \pm .010$

Trim Jacket to dimension:  $.245 \pm .010$

Trim Center Conductor to dimension:  $.075 \pm .005$

#### \*FOR SEMI RIGID CABLES: (Non-Jacketed)

Trim Center Conductor to dimension:  $.075 \pm .005$

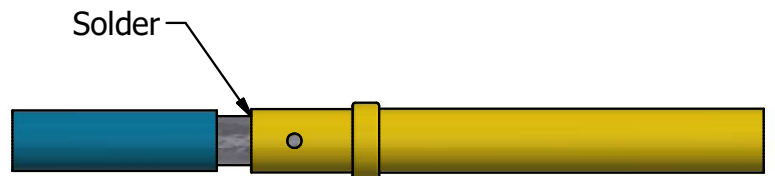


### Point Center Conductor

### Step 2

Insert cable into PkZ® assembly until cable bottoms and solder as shown.

Clean solder joint.



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### MATERIAL:

<small>UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC)</small> <small>DO NOT SCALE PRINTS</small> <small>TOLERANCES ARE:</small> <small>FRACTIONS: ± 1/64</small> <small>DECIMALS: .XX ± .01</small> <small>.XXX ± .003</small> <small>ANGLES: ± 1/2</small>				APPROVALS		DATE		<i>The PHOENIX Company of Chicago, Inc.</i> 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM				
				DRAWN		4/10/2024						
				CHECKED		4/10/2024		TITLE <b>CABLE ASSEMBLY PROCEDURE</b> <b>FOR 268L-1021-0860</b>				
				QA								
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				ENGINEER		4/10/2024		A	58167	268L-1021-0860	A	
				APPROVED		4/10/2024		SCALE		F.S.R. #		SHEET 1 OF 1