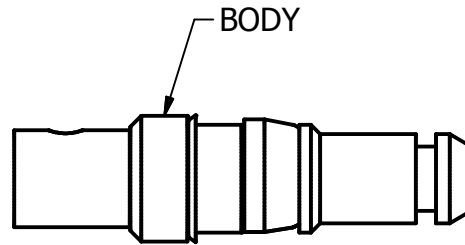
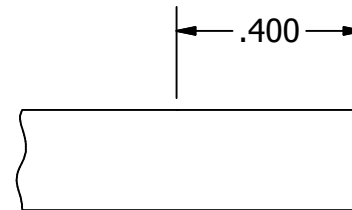


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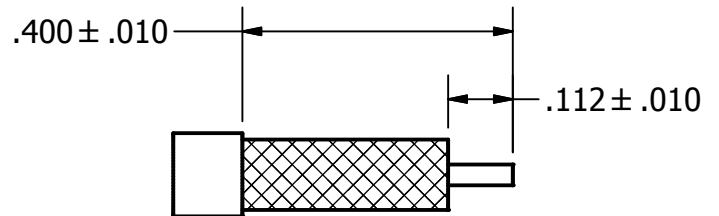
1



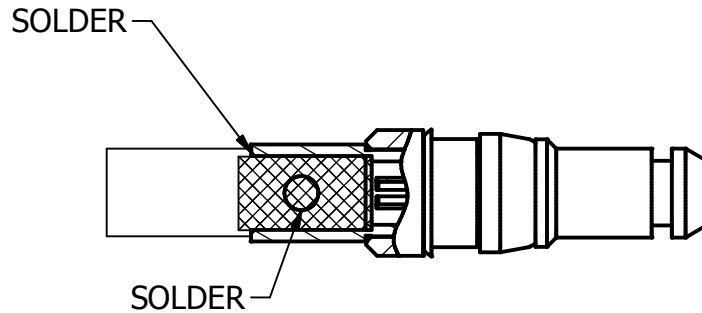
STEP 1
 FLUX END OF CABLE. STICK CABLE INTO
 SOLDER POT TO DIMENSIONS SHOWN, FOR
 3 SECONDS.



STEP 2
 TRIM CABLE TO DIMENSIONS
 SHOWN. POINT CENTER CONDUCTOR.



STEP 3
 SLIDE CONNECTOR ONTO CABLE
 UNTIL CABLE BOTTOMS IN BODY.
 SOLDER BODY TO CABLE BRAID
 FROM REAR END OF WEDGE.
 CLEAN SOLDER JOINT.



CAD DRAWING - NO MANUAL REVISIONS

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MATERIAL:				APPROVALS DATE DRAWN BH 01/12/18 CHECKED JEM 01/12/18 QA MFG ENGINEER bHarisi 01/12/18 APPROVED JEM 01/12/18		PALCO CONNECTOR 22 GREAT HILL RD., NAUGATUCK, CT 06770 TITLE CABLE ASSEMBLY PROCEDURE			
<small>UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC)</small> <small>DO NOT SCALE PRINTS</small> <small>TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .005 ANGLES: ± 1/2°</small>				<small>THE INFORMATION IN THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY AND MAY NOT BE USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF PALCO.</small>		<small>SIZE</small> A <small>FSCM</small> 58167 <small>DWG NO</small> 26D-0020-1083 <small>REV</small> C <small>PLATING OPT.</small> <small>SCALE</small> <small>F.S.R. #</small> <small>SHEET 1 OF 1</small>			
C	PER ECN 13108	9/18/2018	JEM						
B	PER ECN 12820	03/28/18	JEM						
A	PER ECN 12759	01/12/18	JEM						
REV.	DESCRIPTION	DATE	APPR.						

2

1