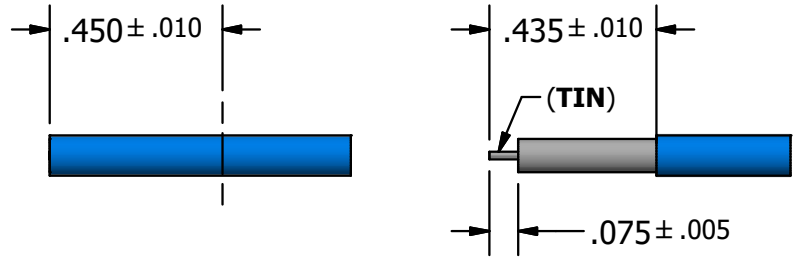
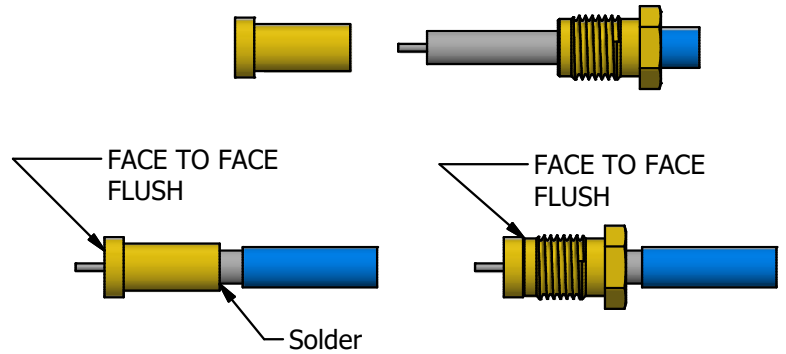


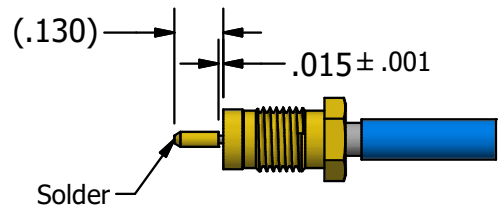
Step 1 (For Flex Cables only)
 Tin Dip the raw cable to $.450 \pm .010$ dimension. Trim cable to dimensions shown and tin center conductor.



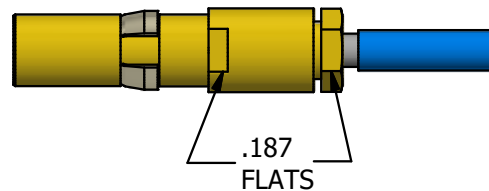
Step 2
 Slide clamp nut first and ferrule next onto cable. Set ferrule flush with cable and solder. Clean solder joint (trim dielectric if necessary). Now slide clamp nut over ferrule as shown.



Step 3
 Insert bullet onto center conductor of the cable. Solder bullet to cable, as shown. Clean solder joint.



Step 4
 Insert cable assembly into body and tighten clamp nut to 90-100 in-ozs. min.



CAD DRAWING - NO MANUAL REVISIONS
 filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.rvt

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				CHECKED	SJG	08/17/2020					
				QA							
K	PER ECN 13799	7/6/2020	JEM	MFG			SIZE	FSCM	DWG NO	REV	PLATING OPT.
J	PER ECN 11001	06/22/11	JEM	ENGINEER	YT	08/15/2003	A	58167	26D-1030-0860	K	
H	PER ECN 10686	11/05/10	JEM	APPROVED	JEM	08/17/2020	SCALE		F.S.R. #		SHEET 1 OF 1
G	PER ECN 9646	11/20/08	JEM	<small>THE INFORMATION DISCLOSED IN THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY TO PHOENIX CO. INC. AND MAY NOT BE USED FOR MANUFACTURE OR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF THE PHOENIX CO. OF CHICAGO INC.</small>							
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REV.	DESCRIPTION	DATE	APPR.								