

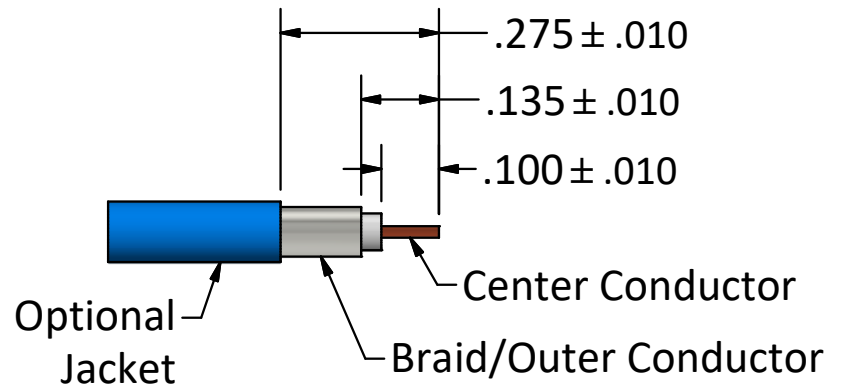
Step 1

Flux end of cable and tin dip to .30" (flex type cables only.)



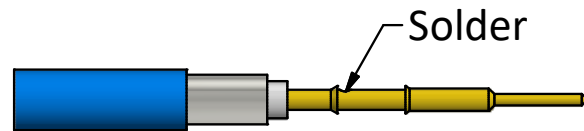
Step 2

Trim to dimensions shown.
Tin center conductor (.275±.010 dimension for jacketed cable only.)



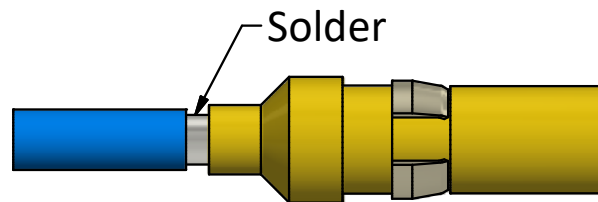
Step 3

Slide contact on to center conductor of cable. Solder as shown, clean solder joint.



Step 4

Insert cable into body until cable bottoms. Solder as shown. Clean solder joint.



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Filename: ver2\Autodesk Inventor Data Base\Assemblies\28 Series\28-0020-0860-CAP.idw

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC)

DO NOT SCALE PRINTS

TOLERANCES ARE:

FRACTIONS: $\pm 1/64$

DECIMALS: $\pm .01$

$\pm .003$

ANGLES: $\pm 1/2^\circ$

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APPROVALS		DATE
DRAWN	JEM	04/27/2021
CHECKED		
QA		
MFG		
ENGINEER	IY	05/27/97
APPROVED	HN	05/27/97

The **PHOENIX** Company of Chicago, Inc.

22 GREAT HILL RD., NAUGATUCK, CT 06770
WWW.PHOENIXOFCHICAGO.COM

PHONE: (800) 323-9562 FAX:(630) 206-1801

TITLE
**CAP ASSEMBLY PROCEDURE FOR
28-0020-0860**

REV.	DESCRIPTION	DATE	BY
G	PER ECN 14006	4/21/2021	JEM
F	ECN 13780	06/10/20	JEM
E	ECN 10289	04/16/10	JEM
D	ECN 10220	03/05/10	JEM
C	ECN 6030	08/09/01	HN
B	ECN 4498	1/13/98	HN

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	28-0020-0860	G	
SCALE		F.S.R. #	SHEET 1 OF 1	