

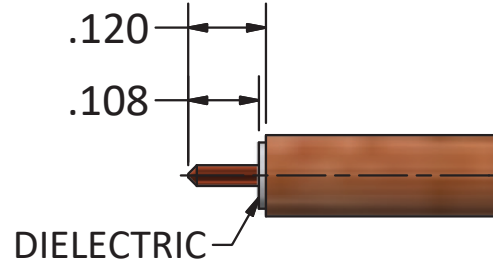
NOTES:

1. CLEAN ALL COMPONENTS AND VERIFY TOOLING PRIOR TO INSTALLATION.
2. EQUIVALENT TOOLING AND MEASURING DEVICE MAY BE SUBSTITUTED WITH ENGINEERING APPROVAL ONLY.

Cable Assembly Procedure

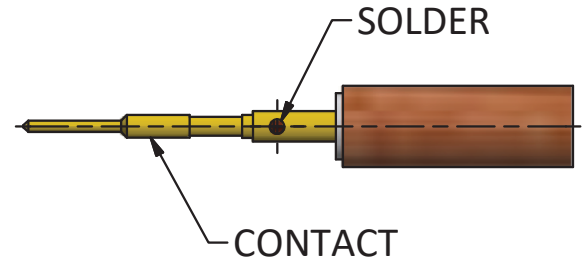
Step 1

Trim cable to dimension shown.
Point center conductor.
(.315 dimensions for jacketed cable only.)



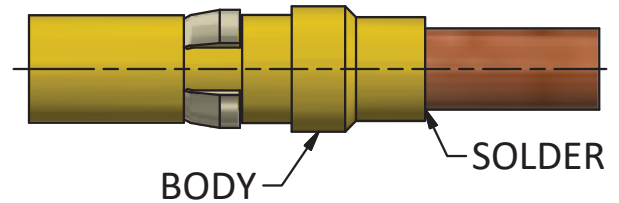
Step 2

Slide contact onto center conductor.
butt against dielectric, heat contact
and reflow solder. Use solder paste
if necessary. Clean.



Step 3

Slide cable into body and solder
to outer cable jacket. Clean.



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				APPROVALS DRAWN CA 12/23/20 CHECKED JEM 12/23/20 QA MFG		DATE 12/23/20 12/23/20		TITLE STRAIGHT PLUG, DIRECT SOLDER TERMINATION			
H	ECN 13788	6/17/20	JEM	ENGINEER	JSV	7/1/96	SIZE A	FSCM 58167	DWG NO 28-0020-1410	REV H	PLATING OPT.
G	ECN 10469	7/20/10	JEM	APPROVED	JEM	7/1/96	SCALE	F.S.R. #	SHEET 1 OF 1		
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