

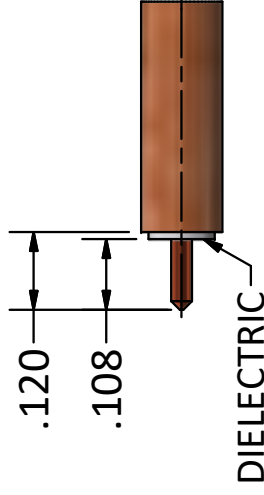
NOTES:

1. CLEAN ALL COMPONENTS AND VERIFY TOOLING PRIOR TO INSTALLATION.
2. EQUIVALENT TOOLING AND MEASURING DEVICE MAY BE SUBSTITUTED WITH ENGINEERING APPROVAL ONLY.

Cable Assembly Procedure

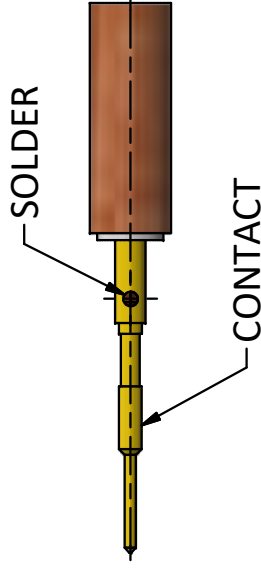
Step 1

Trim cable to dimension shown.
Point center conductor.
(.315 dimensions for jacketed
cable only.)



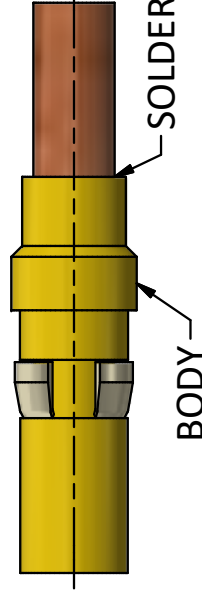
Step 2

Slide contact onto center conductor.
butt against dielectric, heat contact
and reflow solder. Use solder paste
if necessary. Clean.



Step 3

Slide cable into body and solder
to outer cable jacket. Clean.



B



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Filename: Y:\utodesk Inventor Data Base\Assemblies\78 Series\78-1080-0670-CU-Layout for C Sized Drawing.idw

UNLESS OTHERWISE SPECIFIED
PHOENIX WORKMANSHIP STANDARDS APPLY
DIMENSIONS IN INCHES OR (METRIC)
DO NOT SCALE PRINTS

TOLERANCES ARE:
FRACTIONS: ± 1/64
DECIMALS: .XX ± .01
.XXX ± .003
ANGLES: ± 1/2°

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REV.	DESCRIPTION	DATE	BY
H	ECN 13788	6/17/20	JEM
G	ECN 10469	7/20/10	JEM
F	ECN 8959	5/25/07	JEM
E	ECN 8713	10/18/06	JEM
D	ECN 8469	4/17/06	JEM
C	ECN 7670	10/18/04	JEM

APPROVALS
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CA

CHECKED
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QA

MFG

ENGINEER
JSV

APPROVED
JEM

DATE
12/23/20

12/23/20

7/1/96

7/1/96

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TITLE
**STRAIGHT PLUG, DIRECT
SOLDER TERMINATION**

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	28-0020-1410	H	

SCALE

F.S.R. #

SHEET 1 OF 1