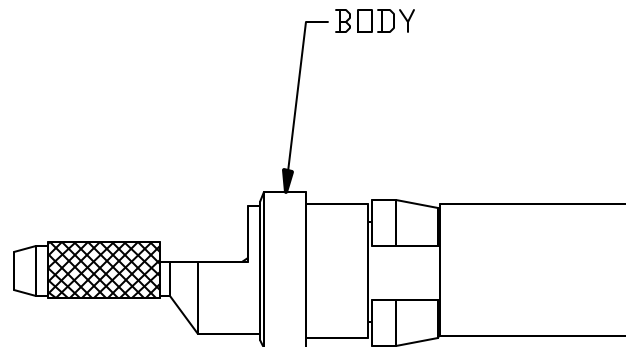
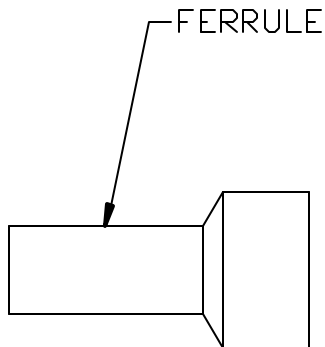


CABLE ASSEMBLY PROCEDURE	
P/N	28-0080-0400
PAGE 1 OF 1	DATE: 01/28/99
DRAWN: JEM	APPROVED: HN
FOR USE WITH RG-178 CABLE	

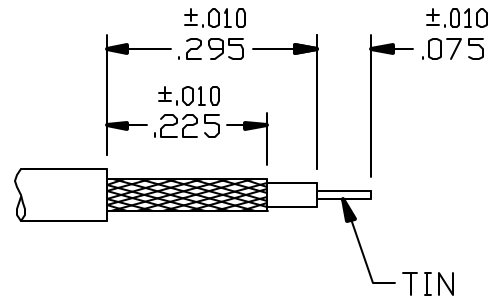
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

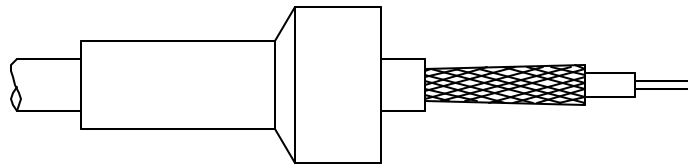
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 4902	01/28/99	HN



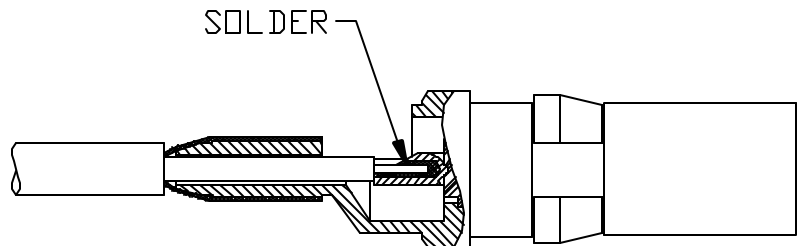
STEP 1
TRIM CABLE TO DIMENSION
SHOWN. TIN CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE OVER CABLE.
FLAIR BRAID BY ROTATING
DIELECTRIC.



STEP 3
INSERT CONNECTOR WEDGE
BETWEEN CABLE BRAID
AND DIELECTRIC, AS SHOWN.
SOLDER CENTER CONTACT TO
CENTER CONDUCTOR, CLEAN
SOLDER JOINT.



STEP 4
BUTT FERRULE AGAINST SHOULDER
OF BODY AND CRIMP USING .105
HEX DIE (M22520/5-03).

