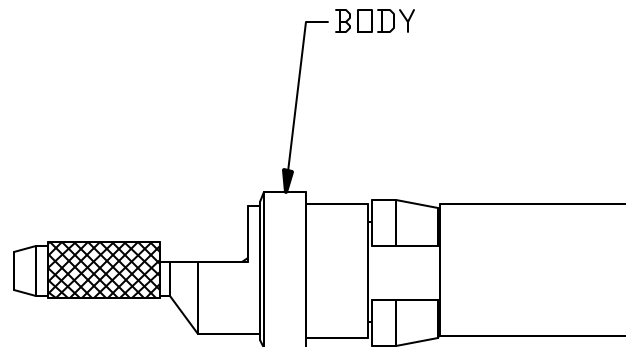
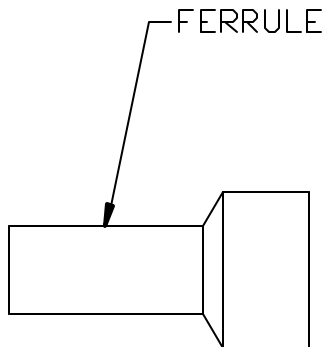


CABLE ASSEMBLY PROCEDURE	
P/N	28-0080-2670
PAGE 1 OF 1	DATE: 5/29/02
DRAWN: RVR	APPROVED: HN
FOR USE WITH RG-316 DS CABLE	

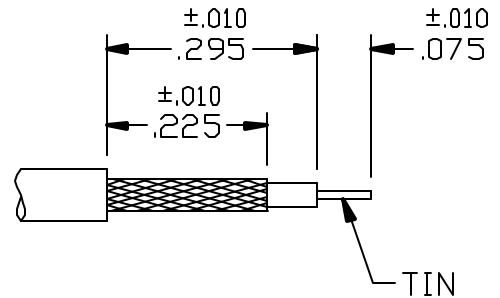
**PALEO**  
**CONNECTOR**

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770  
PHONE: (203) 729-9090 FAX: (203) 723-1794

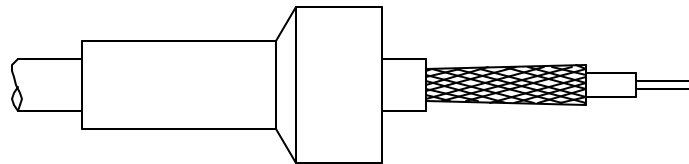
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 3894	5/20/97	HN
B	REL. ECN 6621	5/29/02	HN



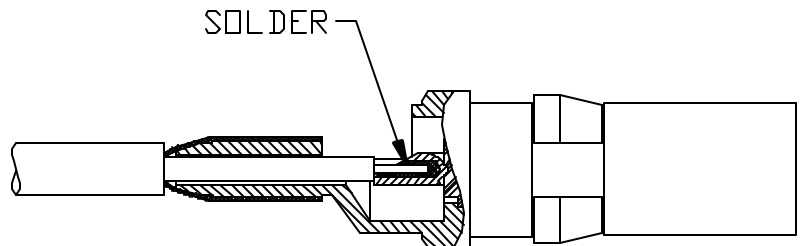
STEP 1  
TRIM CABLE TO DIMENSION  
SHOWN. TIN CENTER CONDUCTOR.



STEP 2  
SLIDE FERRULE OVER CABLE.  
FLAIR BRAID BY ROTATING  
DIELECTRIC.



STEP 3  
INSERT CONNECTOR WEDGE  
BETWEEN CABLE BRAID  
AND DIELECTRIC, AS SHOWN.  
SOLDER CENTER CONTACT TO  
CENTER CONDUCTOR, CLEAN  
SOLDER JOINT.



STEP 4  
BUTT FERRULE AGAINST SHOULDER  
OF BODY AND CRIMP USING .151  
HEX DIE (M22520/5-37).

