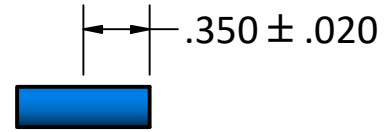


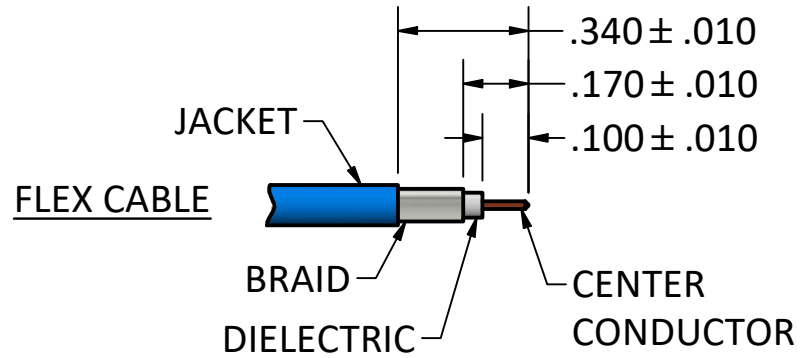
STEP 1 (For Flex Style Cables Only)

Tin dip cable to dimension shown for three seconds maximum.



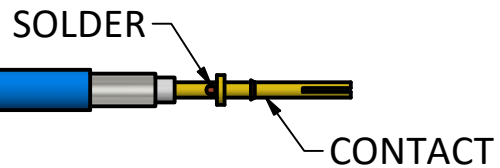
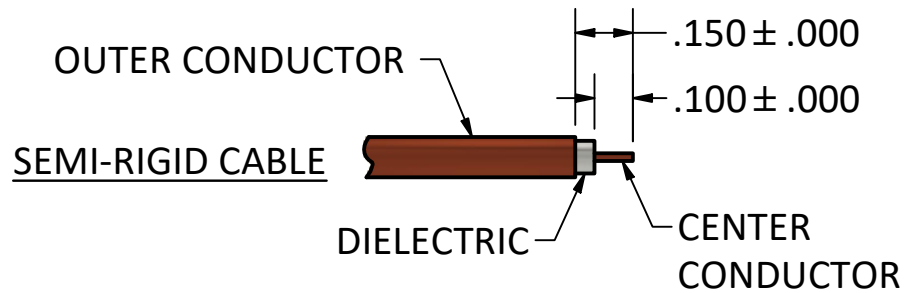
STEP 2

Trim Cable to dimensions shown. Tin dip center conductor.



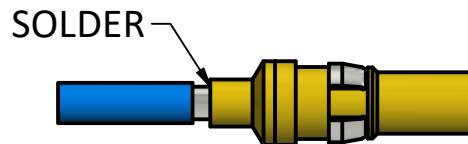
STEP 3

Slide contact onto center conductor. Butt against dielectric. Heat contact and reflow solder. Use solder paste if necessary.



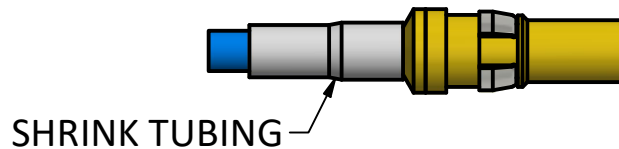
STEP 4

Slide cable into body and solder. Clean solder joint.



STEP 5

Shrink tubing into position as shown.



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Filename: \Autodesk Inventor Data Base\Assemblies\78 Series\78-1080-0670-CU-Layout for C Sized Drawing.idw UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC) DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°			
APPROVALS	DATE		
DRAWN LRC	7/20/21		
CHECKED SS	7/20/21		
QA			
MFG			
ENGINEER JSV	7/11/96		
APPROVED HN	7/11/96		

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TITLE **CABLE ASSEMBLY PROCESS FOR**
28-1020-0860

SIZE A	FSCM 58167	DWG NO 28-1020-0860	REV E	PLATING OPT. A, B, C, D
SCALE	F.S.R. #	SHEET 1 OF 1		

REV.	DESCRIPTION	DATE	BY
E	ECN 13780	6/10/20	JEM
D	ECN 9286	2/26/08	JEM
C	ECN 7468	6/8/04	JEM
B	ECN 4498	4/21/98	HN
A	ECN 3497	7/11/96	HN