

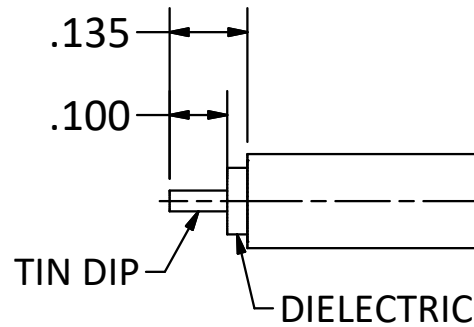
2

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## Cable Assembly Procedure

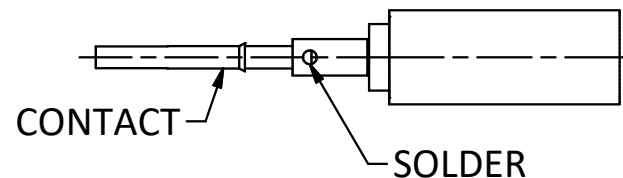
### Step 1

Trim cable to dimensions shown point center conductor. (.315 dimensions for jacketed cables only).



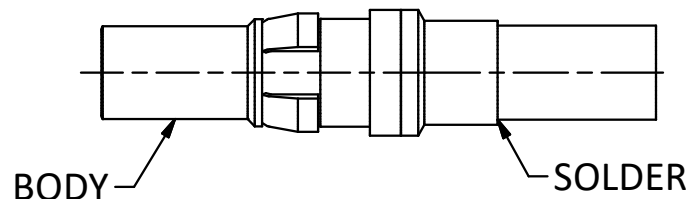
### Step 2

Slide contact onto center conductor. Butt against dielectric. Heat contact and reflow solder. Use solder paste if necessary. Clean.



### Step 3

Slide cable into body and solder to outer cable jacket. Clean.



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Filename: \Autodesk Inventor Data Base\Assemblies\78 Series\78-1080-0670-CU-Layout for C Sized Drawing.idw

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DO NOT SCALE PRINTS

TOLERANCES ARE:

FRACTIONS:  $\pm 1/64$

DECIMALS:  $\pm .01$

XXX  $\pm .003$

ANGLES:  $\pm 1/2^\circ$

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APPROVALS	DATE
DRAWN CA	12/30/20
CHECKED JEM	12/30/20
QA	
MFG	
ENGINEER JSV	7/16/96
APPROVED JEM	7/16/96

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TITLE  
**STRAIGHT RECEPTACLE, DIRECT  
SOLDER TERMINATION**

REV.	DESCRIPTION	DATE	BY	SIZE	FSCM	DWG NO	REV	PLATING OPT.
C	ECN 13788	6/17/20	JEM	A	58167	28-1020-1410	C	
B	ECN7715	12/8/4	JEM					
A	ECN 3489	7/16/96	HN					
				SCALE	F.S.R. #	SHEET 1 OF 1		

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