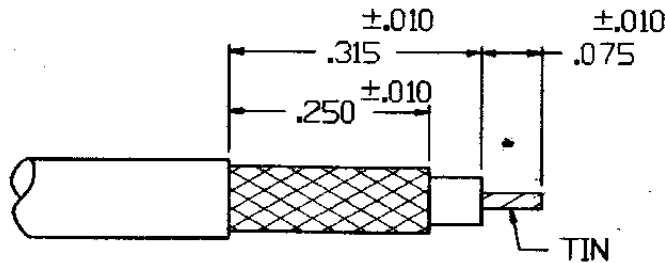


CABLE ASSEMBLY PROCEDURE
P/N: 28-1080-0670
PAGE 1 OF 1
DRAWN: DL APPROVED: HN 03/24/95
FOR USE WITH RG316 OR SIMILAR CABLE

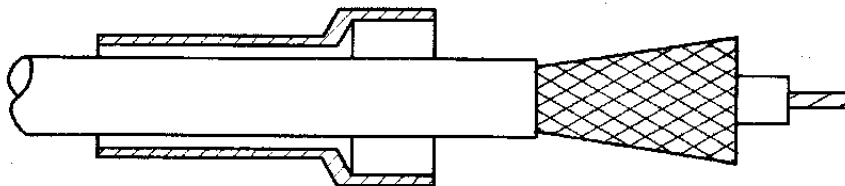
PALEO CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

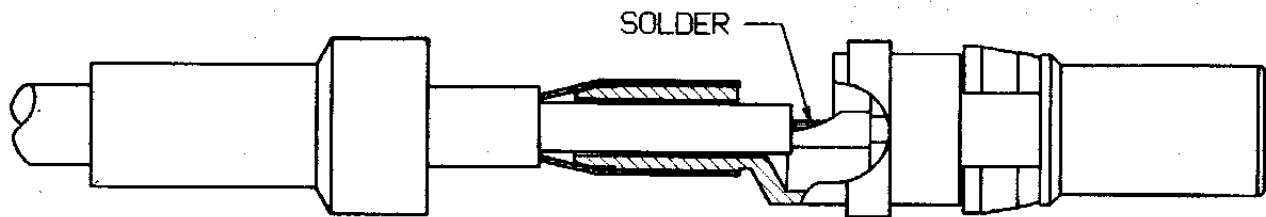
REV	DESCRIPTION	DATE	APPR
A	RELEASE PER ECN 2821	03/27/95	HN
B	PER ECN 3129	10/17/95	HN



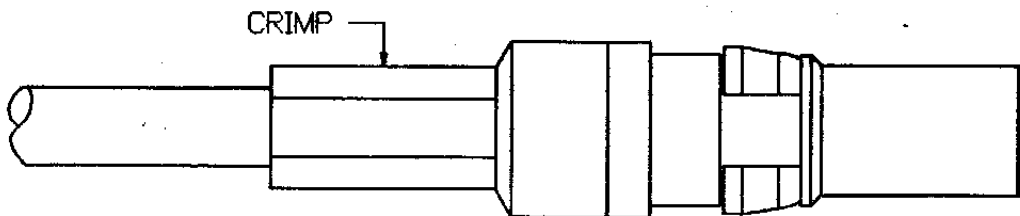
STEP 1. TRIM CABLE TO DIMENSIONS SHOWN. TIN CENTER CONDUCTOR.



STEP 2. SLIDE FERRULE OVER JACKET. FLARE BRAID BY ROTATING DIELECTRIC.



STEP 3. INSERT CABLE INTO CONNECTOR. SOLDER CENTER CONDUCTOR TO CENTER CONTACT. CLEAN.



STEP 4. BUTT FERRULE AGAINST BODY SHOULDER. CRIMP FERRULE USING .128 HEX DIE (M22520/5-03) TO RETAIN CABLE.