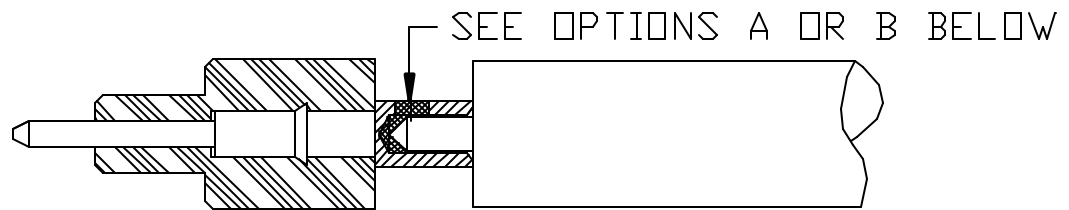
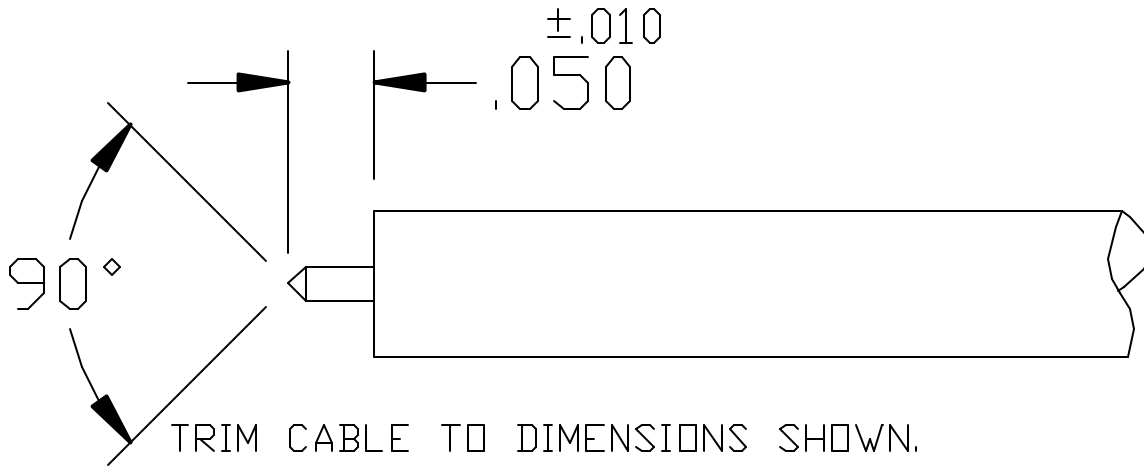
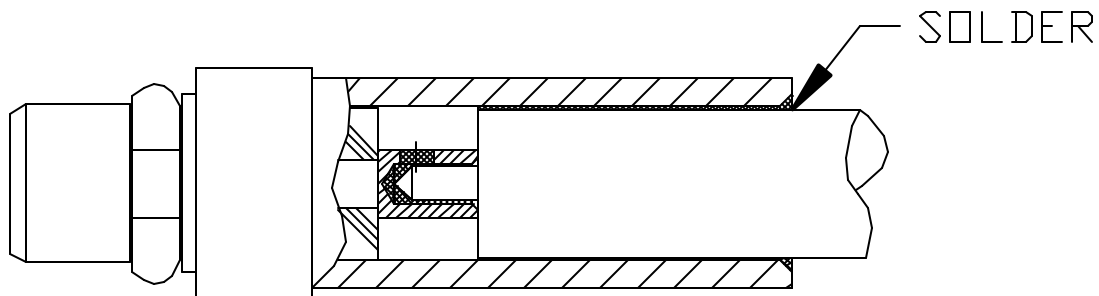


CABLE ASSEMBLY PROCEDURE		<b>PALEO</b> <b>CONNECTOR</b> 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	33-0200-0860		J	REL. ECN 8853	03/07/07	JEM
PAGE 1 OF 2	DATE: 06/27/98		K	PER ECN 10768	12/02/10	JEM
DRAWN: MY	APPROVED: JEM					
FOR USE WITH RG 405 OR SIMILAR CABLE						



INSERT CENTER CONDUCTOR OF CABLE INTO HOLE IN CENTER CONTACT ASSEMBLY AS SHOWN. CENTER CONTACT AND DIELECTRIC OF CABLE SHALL SIT FLUSH. OPTION:

- A. SOLDER THROUGH SIDE HOLE. CLEAN.
- B. CRIMP WITH .030 HEX DIE P/N TD665.

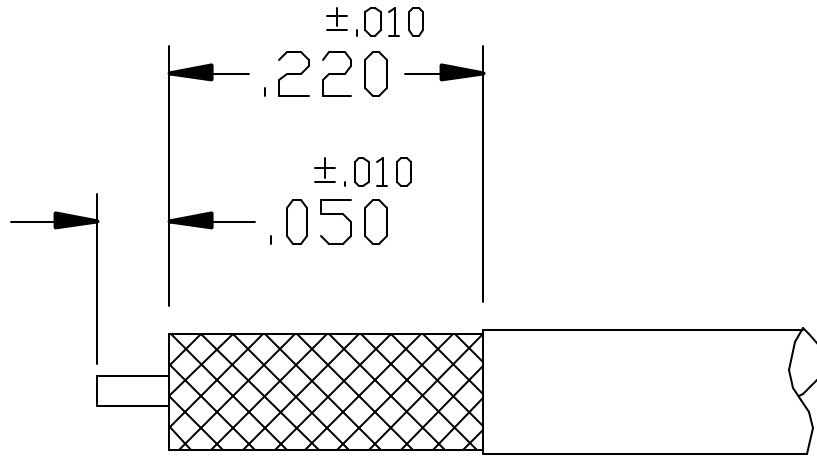


STEP 3

INSERT THE ASSEMBLY INTO THE BODY AS SHOWN. THE INSULATOR MUST SIT FLUSH ON THE SHOULDER IN THE BODY. SOLDER AND CLEAN.

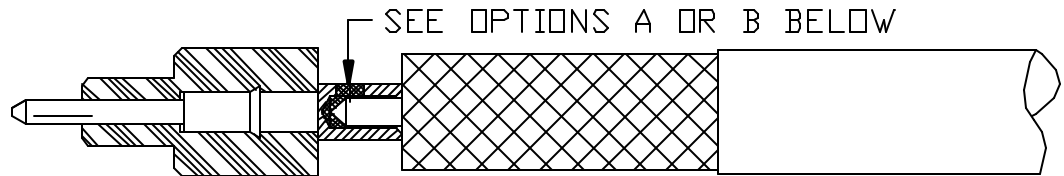
CABLE ASSEMBLY PROCEDURE		<b>PALEO</b> <b>CONNECTOR</b> 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	33-0200-0860		J	REL. ECN 8853	03/07/07	JEM
PAGE 2 OF 2	DATE: 03/07/07		K	PER ECN 10768	12/02/10	JEM
DRAWN: MY	APPROVED: JEM					
FOR USE WITH RG 405 OR SIMILAR CABLE						

FOR USE WITH T-FLEX 405 CABLE



STEP 1

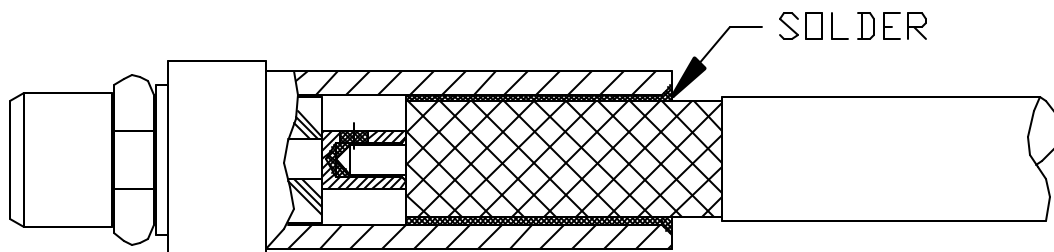
TRIM CABLE TO DIMENSION SHOWN.  
TIN DIP BRAID.



STEP 2

INSERT CENTER CONDUCTOR OF CABLE INTO HOLE IN CENTER CONTACT ASSEMBLY AS SHOWN. CENTER CONTACT AND DIELECTRIC OF CABLE SHALL SIT FLUSH. OPTION:

- A. SOLDER THROUGH SIDE HOLE, CLEAN.
- B. CRIMP WITH .030 HEX DIE P/N T0665.



STEP 3

INSERT THE ASSEMBLY INTO THE BODY AS SHOWN. THE INSULATOR MUST SIT FLUSH ON THE SHOULDER IN THE BODY. SOLDER AND CLEAN.