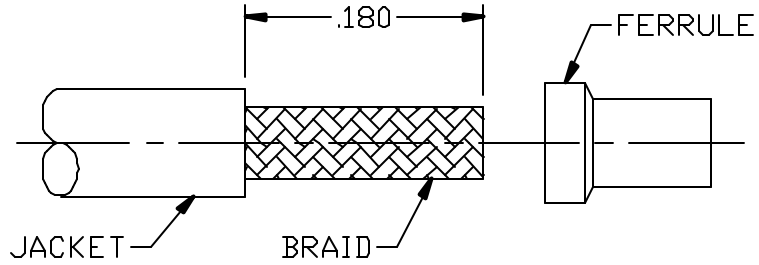
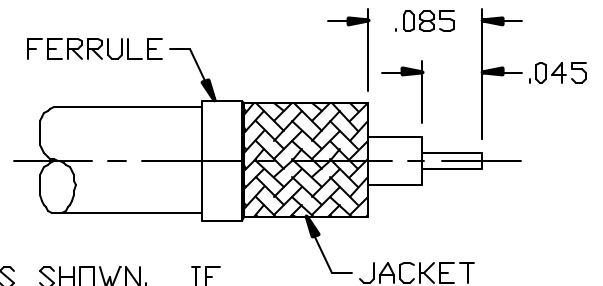


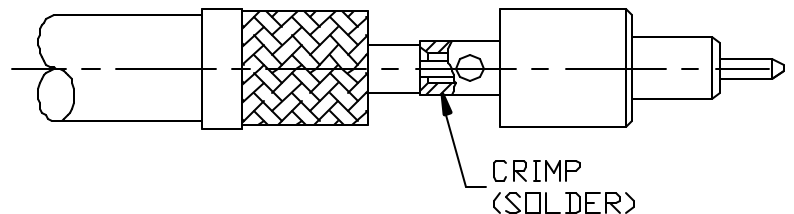
CABLE ASSEMBLY PROCEDURE		<p style="text-align: center;">PALCO CONNECTOR</p> <p>22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794</p>	REV	DESCRIPTION	DATE	APPR
P/N	33-0900-0400		A	PER ECN 3654	11/18/96	HN
PAGE 1 OF 1	DATE: 10/28/98		H	PER ECN 4739	10/28/98	HN
DRAWN: YS	APPROVED: HN		J	PER ECN 8287	11/21/05	HN
FOR USE WITH RG-178/RG-196 CABLE			K	PER ECN 10770	12/03/10	JEM



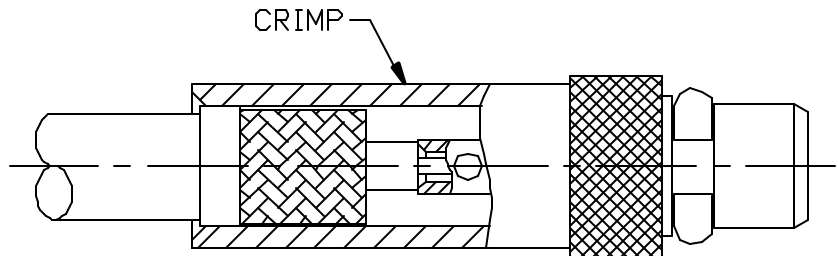
STEP 1.
STRIP CABLE JACKET FROM BRAID TO DIMENSIONS SHOWN. SLIDE FERRULE OVER THE BRAID UNTIL SHOULDER BUTTS AGAINST CABLE JACKET. FOLD BRAID BACK OVER FERRULE TAKING CARE NOT TO DAMAGE THE BRAID.



STEP 2.
COMPLETE CABLE STRIPPING PROCEDURE AS SHOWN. IF SOLDERING CONTACT TO CABLE, TIN CENTER CONTACT.



STEP 3.
ASSEMBLE CONTACT INSULATOR SUB-ASSEMBLY ON TO THE CABLE CENTER CONDUCTOR AND CRIMP USING DANIELS Y1698P, HEX B, OR PALCO T0665, HEX B. OPTIONAL: SOLDER CONTACT TO CABLE.



STEP 4.
ASSEMBLE CABLED SUB-ASSEMBLY INTO CONNECTOR BODY UNTIL INSULATOR SEATS AGAINST SHOULDER IN BODY. FERRULE SHOULD BE COMPLETELY INSIDE BODY. CRIMP BODY USING DANIELS T1698P, HEX A OR PALCO T0665, HEX A.