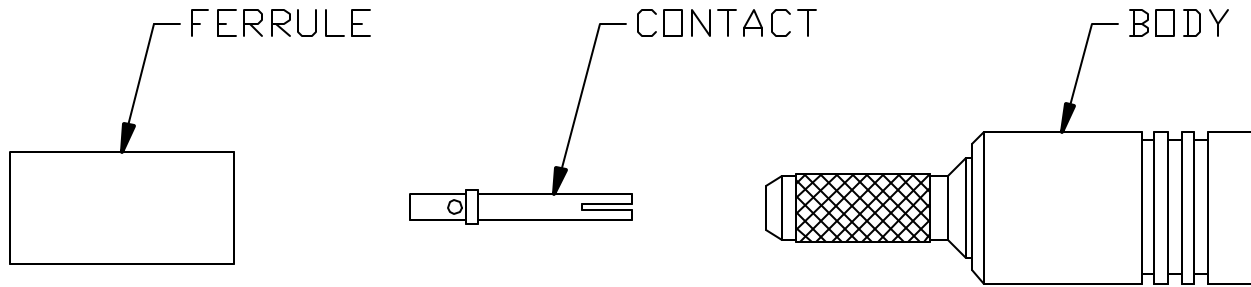
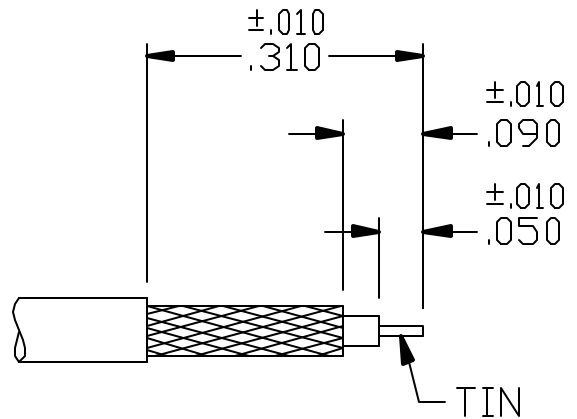


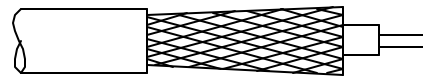
CABLE ASSEMBLY PROCEDURE		 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N	33-1800-0401		A	REL. ECN 55465	07/27/00	HN
PAGE 1 OF 1	DATE: 07/27/00		C	REL. ECN 6004	10/23/01	HN
DRAWN: JEM	APPROVED: HN					
FOR USE WITH RD-178 CABLE						



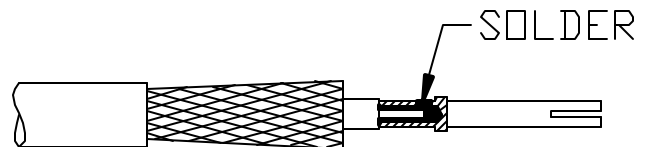
STEP 1
 TRIM CABLE TO DIMENSIONS
 SHOWN. TIN CENTER CONDUCTOR.



STEP 2
 FLAIR BRAIDS BY ROTATING
 DIELECTRIC.



STEP 3
 SLIDE CONTACT ONTO CENTER
 CONDUCTOR AND SOLDER.
 CLEAN SOLDER JOINT.



STEP 4
 INSERT CONNECTOR BODY
 BETWEEN CABLE DIELECTRIC
 AND BRAID, UNTIL CONTACT
 BOTTOMS ON DIELECTRIC. SLIDE
 FERRULE INTO POSITION AND
 CRIMP USING .128 HEX DIE,
 (M22520/5-03).

