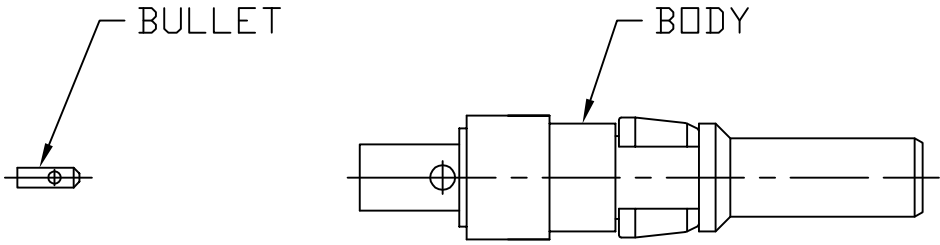


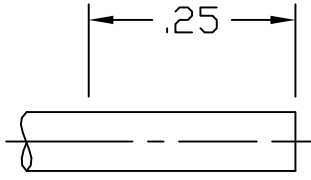
CABLE ASSEMBLY PROCEDURE	
P/N	56-0202-0400
PAGE 1 OF 1	DATE: 11/07/12
DRAWN: JEM	APPROVED: JEM
FOR USE WITH RG-178 CABLE	

The **PHOENIX** Company of Chicago™  
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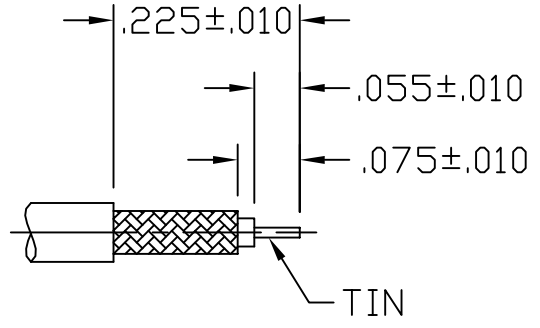
REV	DESCRIPTION	DATE	APPR
B	PER ECN 11645	04/19/13	JEM
C	PER ECN 11720	07/17/13	JEM
D	PER ECN 12036	11/12/14	JEM
E	PER ECN 13105	09/17/18	JEM



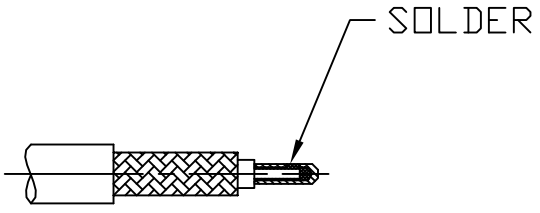
STEP 1  
 DIP END OF CABLE INTO FLUX AND THEN TIP DIP CABLE TO DIMENSIONS SHOWN USING KESTER 63/37 SOLDER @ 500°F FOR SIX SECONDS MAX.



STEP 2  
 TRIM CABLE TO DIMENSIONS SHOWN. TIN CENTER CONDUCTOR.



STEP 3  
 SLIDE BULLET ONTO CENTER CONDUCTOR AS SHOWN. SOLDER BULLET TO CENTER CONDUCTOR. CLEAN SOLDER JOINT.



STEP 4  
 INSERT ABOVE CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS. SOLDER BODY TO CABLE. CLEAN SOLDER JOINT.

