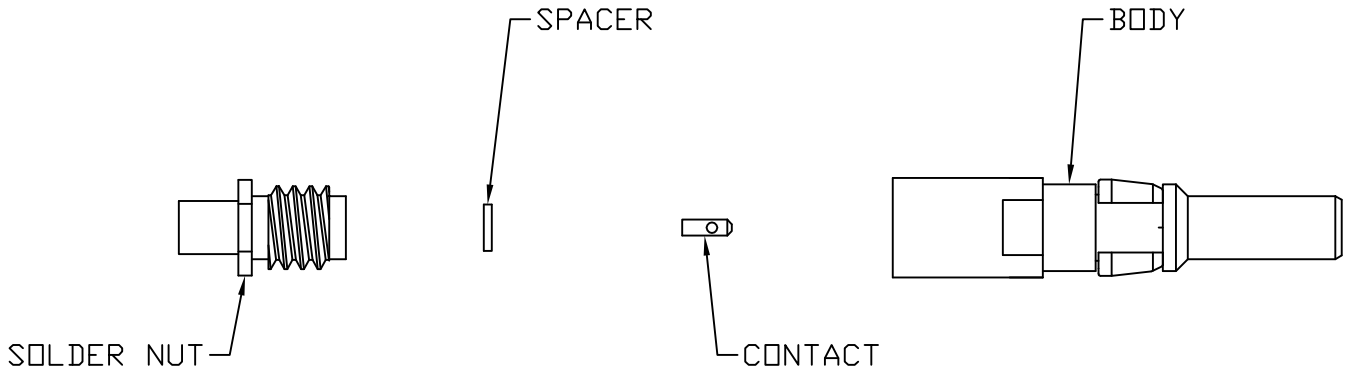


CABLE ASSEMBLY PROCEDURE	
P/N	56-0302-0470
PAGE 1 OF 1	DATE: 08/26/08
DRAWN: YT	APPROVED: JM
FOR USE WITH .047 S/R CABLE	

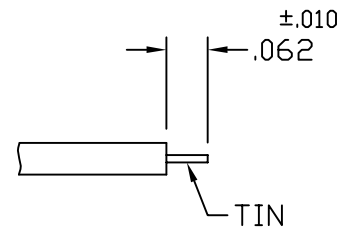
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

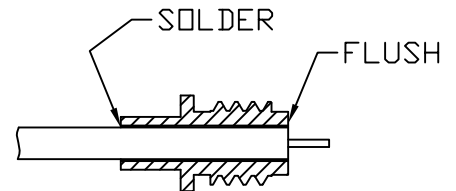
REV	DESCRIPTION	DATE	APPR
B	REL. ECN 8508	05/02/06	JM
C	PER ECN 9498	08/26/08	JM
D	PER ECN 11689	06/06/13	JEM
E	PER ECN 11722	07/17/13	JEM



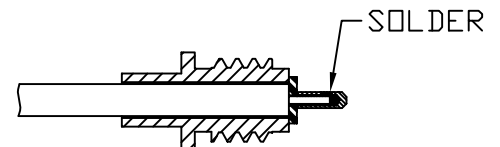
STEP 1
TRIM CABLE TO DIMENSION SHOWN.
TIN CENTER CONDUCTOR.



STEP 2
SLIDE SOLDER NUT FLUSH WITH CABLE
DIELECTRIC AND SOLDER ONTO CABLE.
CLEAN SOLDER JOINT.



STEP 3
SLIDE SPACER OVER CENTER CONDUCTOR OF
CABLE. SLIDE BULLET ONTO CENTER CONDUCTOR
AND SOLDER INTO POSITION. CLEAN SOLDER JOINT.



STEP 4
THREAD BODY ONTO SOLDER
NUT ASSEMBLY AND TIGHTEN
TO 3.0±0.5 IN-LBS.

