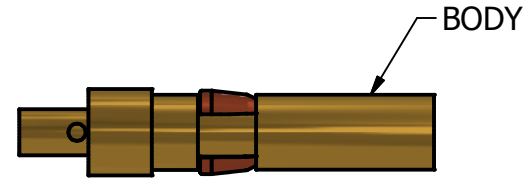
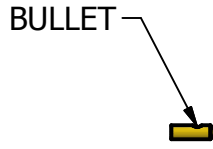
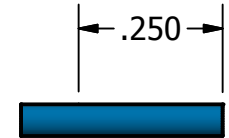


REVISIONS

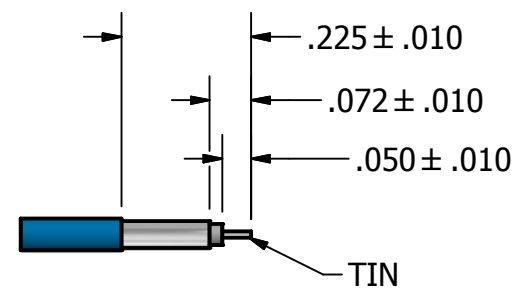
| REV | DESCRIPTION | DATE | APPROVED |
|-----|----------------|-----------|----------|
| C | PER ECN #11648 | 04/22/13 | JEM |
| D | PER ECN #11730 | 07/22/13 | JEM |
| E | PER ECN #12035 | 11/11/14 | JEM |
| F | PER ECN #13239 | 2/18/2019 | JEM |



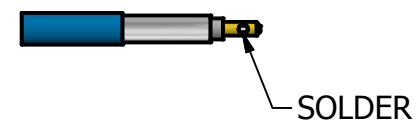
STEP 1
 DIP END OF CABLE INTO FLUX AND THEN TIP DIP CABLE TO DIMENSIONS SHOWN USING KESTER 63/37 SOLDER @500°F FOR SIX SECONDS MAX.



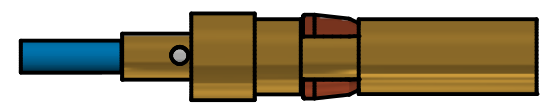
STEP 2
 TRIM CABLE TO DIMENSIONS SHOWN. TIN CENTER CONDUCTOR.



STEP 3
 SLIDE BULLET ONTO CENTER CONDUCTOR AS SHOWN. SOLDER BULLET TO CENTER CONDUCTOR. CLEAN SOLDER JOINT.



STEP 4
 INSERT ABOVE CABLE INTO CONNECTOR BODY UNTIL CABLE BOTTOMS. SOLDER BODY TO CABLE. CLEAN SOLDER JOINT.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 ±1/64 .XX ±.01 ±1/2
 .XXX ±.003

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DO NOT SCALE DRAWING

| | |
|--------------|----------|
| CONTRACT NO. | |
| APPROVALS | DATE |
| DRAWN SST | 02/18/19 |
| CHECKED JEM | 02/18/19 |
| ISSUED | |

The PHOENIX Company of Chicago™
 22 GREAT HILL RD., NAUGATUCK, CT 06770
 WWW.PHOENIXOFCHICAGO.COM

SIZE 12 PkZ
RECEPTACLE, DIRECT SOLDER

| | | | |
|----------|--------------|-------------------------|----------|
| SIZE | FSCM NO. | DWG. NO. | REV. |
| A | 58167 | 56-1202-0400 CAP | F |

SCALE SHEET 1 OF 1