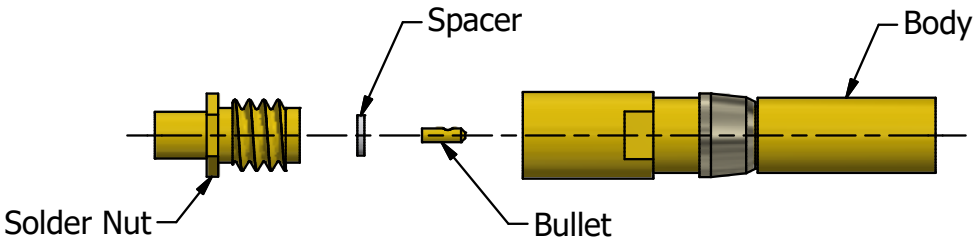
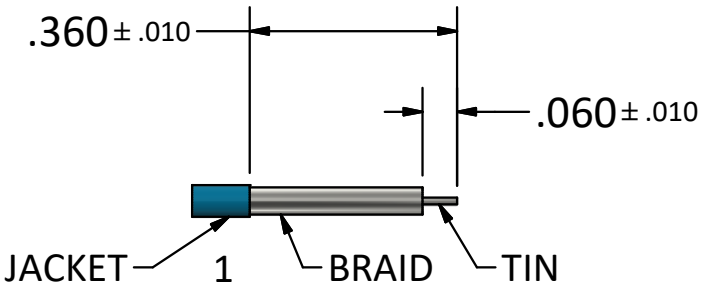
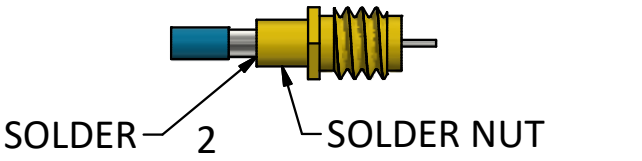


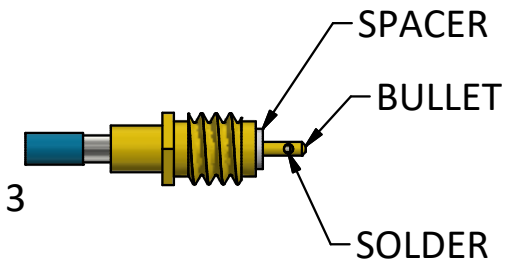
1. Trim cable to dimensions shown. Tin center conductor.



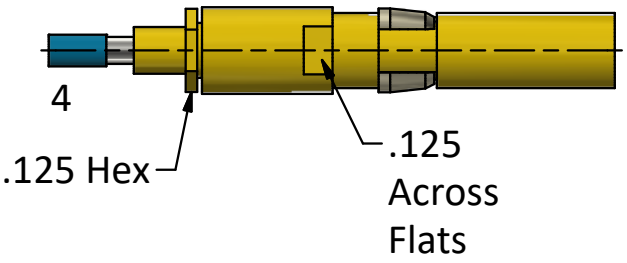
2. Insert cable into solder nut until cable is flush with face of solder nut. Solder cable braid to solder nut and clean solder joint.



3. Slide spacer over cable center conductor. Slide bullet onto center conductor and flush to spacer and solder. Clean solder joint.



4. Insert above cable into body and torque to 3.0±.5 In-Lbs.



filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.idw

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MATERIAL:

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY
DIMENSIONS IN INCHES OR (METRIC)
DO NOT SCALE PRINTS
TOLERANCES ARE:
FRACTIONS: ± 1/64
DECIMALS: .XX ± .01
.XXX ± .003
ANGLES: ± 1/2°
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APPROVALS		DATE
DRAWN	JEM	06/02/16
CHECKED	RMB	06/02/16
QA		
MFG		
ENGINEER	R.M. Bradley	06/02/16
APPROVED	RMB	06/02/16

REV.	DESCRIPTION	DATE	APPR.
B	PER ECN 13882	10/26/2020	JEM
A	REL. PER ECN 12562	8/1/2017	RMB
01	PRELIMINARY	6/2/2016	RMB

The ***PHOENIX*** *Company of Chicago, Inc.*
22 GREAT HILL RD., NAUGATUCK, CT 06770
WWW.PHOENIXOFCHICAGO.COM

TITLE
CABLE ASSEMBLY PROCEDURE FOR 56-1302-0470

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	56-1302-0470	B	

SCALE | F.S.R. # | SHEET 1 OF 1