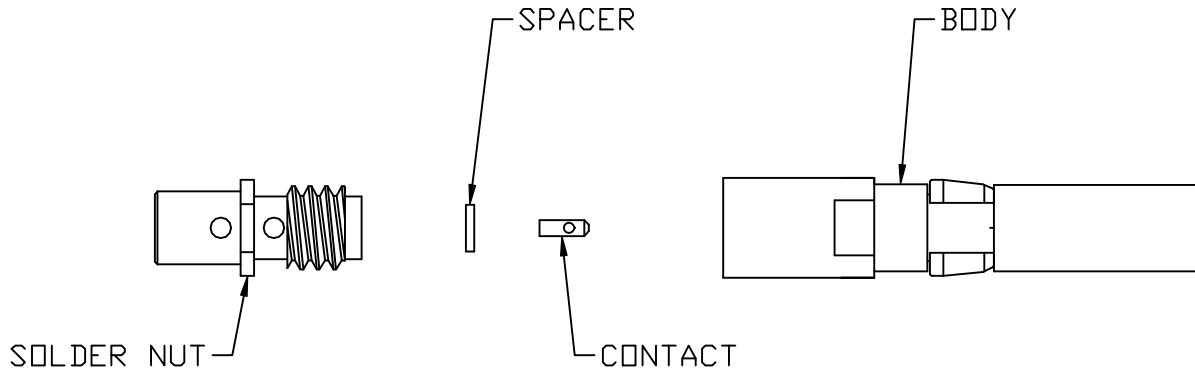


CABLE ASSEMBLY PROCEDURE	
P/N	56-1302-0473
PAGE 1 OF 1	DATE: 01/11/99
DRAWN: JEM	APPROVED: HN
FOR USE WITH MICRO-COAX UHQ080D CABLE	

PALCO CONNECTOR

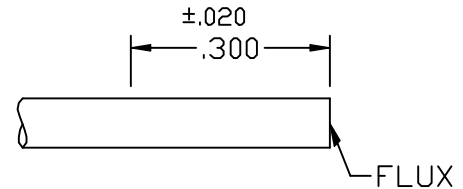
22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

REV	DESCRIPTION	DATE	APPR
B	PER ECN 5035	04/27/99	HN
C	PER ECN 7244	01/09/04	HN
D	PER ECN 8146	08/18/05	JM
E	PER ECN 8156	08/24/05	JM



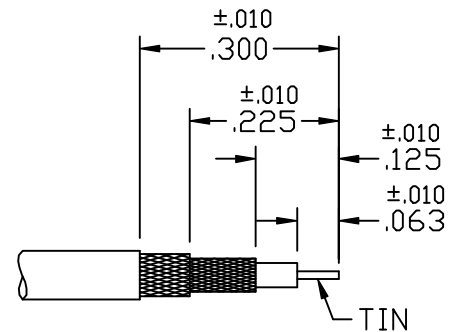
STEP 1

FLUX END OF CABLE. STICK CABLE INTO SOLDER POT TO DIMENSION SHOWN, FOR 7-10 SECOND. (NOTE: SOLDER POT TEMPERATURE SHOULD BE 470°F ±10°F).



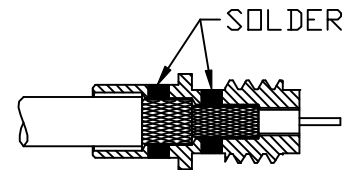
STEP 2

TRIM CABLE TO DIMENSION SHOWN. TIN CENTER CONDUCTOR.



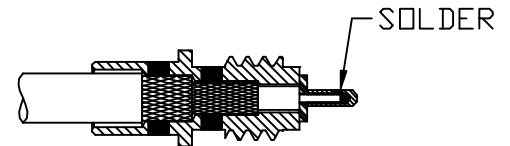
STEP 3

SLIDE SOLDER NUT OVER CABLE AND SOLDER. CLEAN SOLDER JOINT.



STEP 4

SLIDE SPACER OVER CENTER CONDUCTOR OF CABLE. SLIDE BULLET ONTO CENTER CONDUCTOR AND SOLDER INTO POSITION. CLEAN SOLDER JOINT.



STEP 5

THREAD BODY ONTO SOLDER NUT ASSEMBLY AND TIGHTEN TO 3.0±0.5 IN-LBS.

