

CABLE ASSEMBLY PROCEDURE

P/N 68-008X-1200

PAGE 1 OF 1

DATE: 08/17/15

DRAWN: JEM

APPROVED: RMB

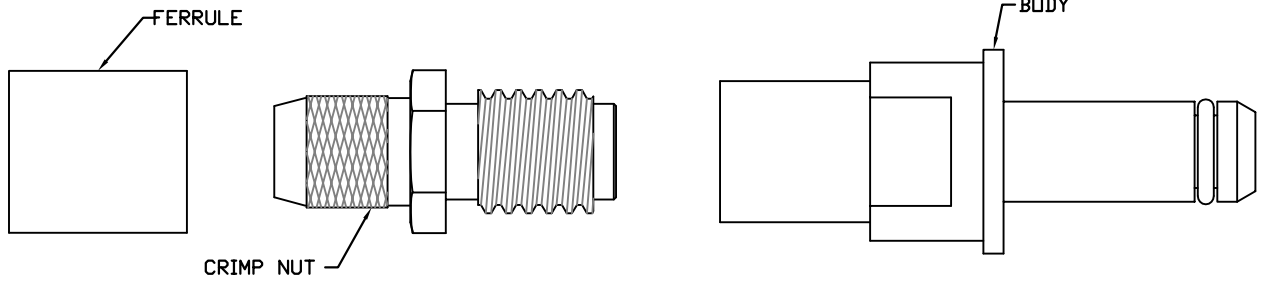
FOR USE WITH RG-141 CABLE

PALEO

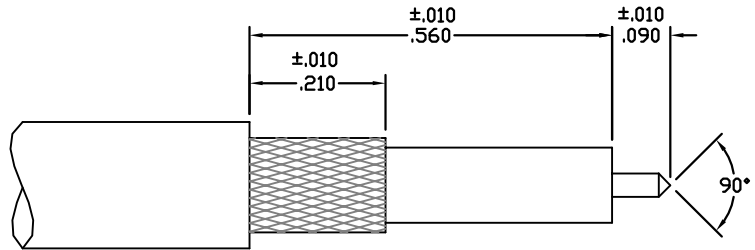
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
 PHONE: (203) 729-9090 FAX: (203) 723-1794

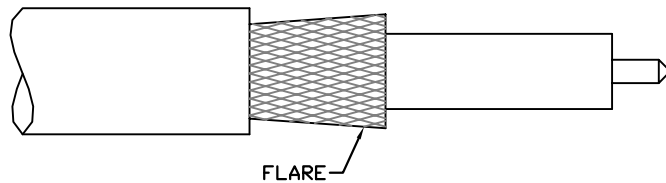
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 12203	08/17/15	RMB
B	REL. ECN 12694	11/14/17	JEM
C	PER ECN 13431	07/23/19	JEM



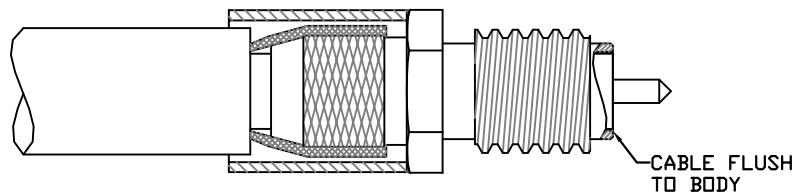
STEP 1
 STRIP CABLE TO DIMENSION SHOWN,
 AND POINT CENTER CONDUCTOR.



STEP 2
 SLIDE FERRULE OVER CABLE. FLARE
 BRAID BY ROTATING DIELECTRIC.



STEP 3
 SLIDE CRIMP NUT ONTO CABLE AND UNDER BRAID,
 BE SURE DIELECTRIC IS FLUSH TO BODY. SLIDE
 FERRULE UP TO CRIMP NUT SHOULDER AND CRIMP
 USING .213 HEX DIE (M22520/5-05).



STEP 4
 THREAD CONNECTOR BODY ONTO CRIMP
 NUT ASSEMBLY, TIGHTEN TO 7 IN-LBS.

