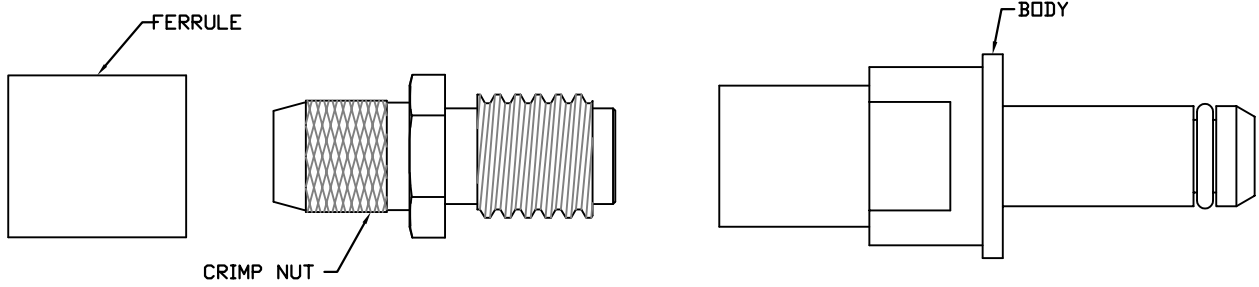
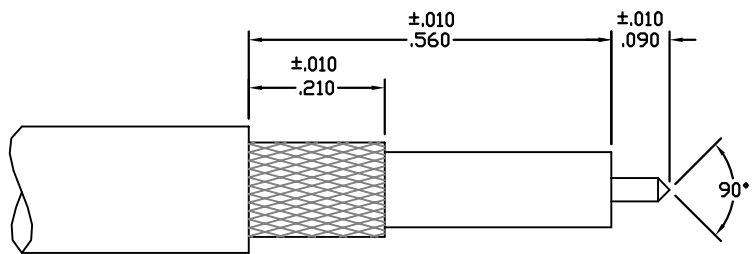


REV	DESCRIPTION	DATE	APPR
F	PER ECN 13062	08/03/18	JEM
G	PER ECN 13397	07/15/19	JEM
H	PER ECN 13749	04/08/20	JEM
H	PER ECN 13749	04/08/20	JEM

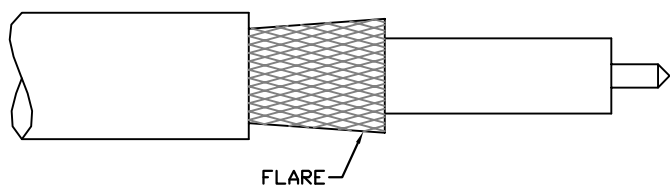
NOTES: 1) DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED [METRIC].



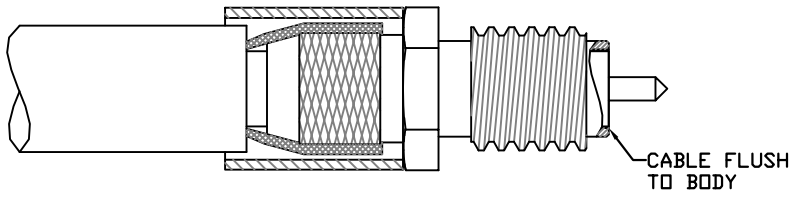
STEP 1
STRIP CABLE TO DIMENSION SHOWN,
AND POINT CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE OVER CABLE. FLARE
BRAID BY ROTATING DIELECTRIC.



STEP 3
SLIDE CRIMP NUT ONTO CABLE AND UNDER BRAID,
BE SURE DIELECTRIC IS FLUSH TO BODY. SLIDE
FERRULE UP TO CRIMP NUT SHOULDER AND CRIMP
USING .213 HEX DIE (M22520/5-05).



STEP 4
THREAD CONNECTOR BODY ONTO CRIMP
NUT ASSEMBLY, TIGHTEN TO 7 IN-LBS.

