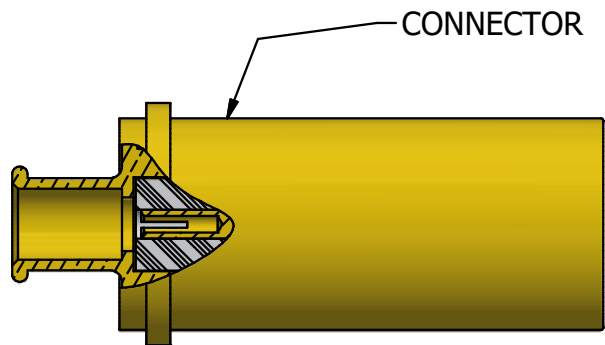
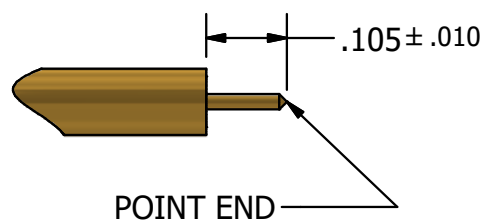


2

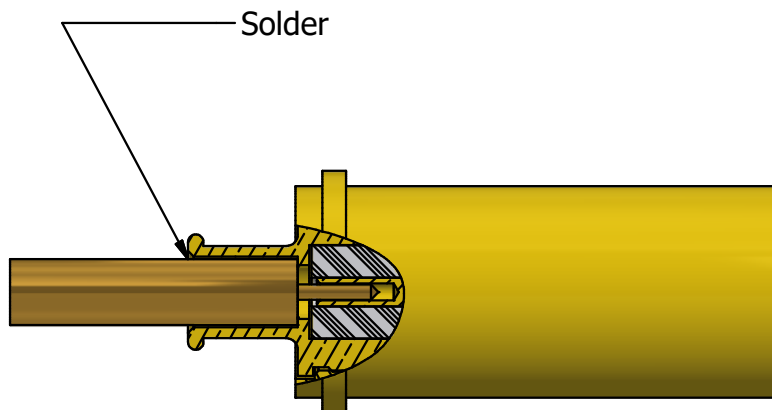
1



Step 1  
Strip cable to dimension shown.  
Point end 90°.



Step 2  
Slide prepared cable into connector  
body and solder, clean solder joint.



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**MATERIAL:**

E	PER ECN 14356			RMB	4/30/24
D	PER ECN 13401			JEM	7/18/19
C	PER ECN 13062			JEM	8/3/2018
B	PER ECN 12693			JEM	11/9/2017
A	PER ECN 12194			RMB	8/5/2015
REV.	DESCRIPTION	BY	DATE	APPR.	DATE

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY  
DIMENSIONS IN INCHES OR (METRIC)

DO NOT SCALE PRINTS

TOLERANCES ARE:  
FRACTIONS: ± 1/64  
DECIMALS: .XX ± .01  
.XXX ± .003

ANGLES: ± 1/2°

APPROVALS	DATE
DRAWN EK	9/2/2005
CHECKED	
QA	
MFG	
ENGINEER	
APPROVED JEM	9/2/2005

**The PHOENIX Company of Chicago, Inc.**  
22 GREAT HILL RD., NAUGATUCK, CT 06770  
WWW.PHOENIXOFCHICAGO.COM  
PHONE: (800) 323-9562 FAX:(630) 206-1801

TITLE  
**CABLE ASSEMBLY PROCEDURE FOR RG-405 CABLE**

SIZE <b>A</b>	FSCM 58167	DWG NO 68-1020-0861	REV <b>E</b>	PLATING OPT.
SCALE	F.S.R. #	SHEET 1 OF 1		

2

1