

CABLE ASSEMBLY PROCEDURE

P/N 68-1080-1200

PAGE 1 OF 1 DATE: 06/21/05

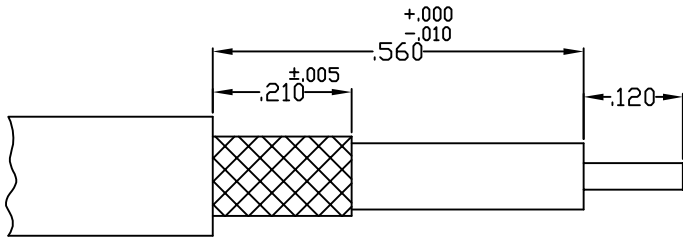
DRAWN: EK APPROVED: JEM

FOR USE WITH RG-58, -141, -303 CABLES

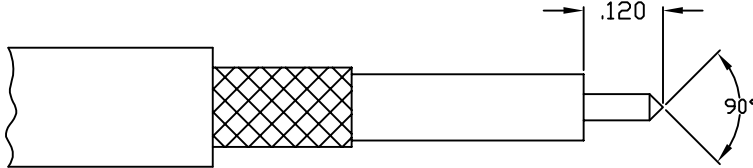
PALEO CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
 PHONE: (203) 729-9090 FAX: (203) 723-1794

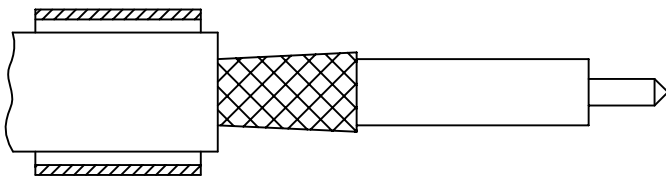
REV	DESCRIPTION	DATE	APPR
C	PER ECN 8040	06/21/05	JEM
D	PER ECN 9689	12/09/08	JEM
E	PER ECN 12693	11/09/17	JEM
F	PER ECN 13445	8/5/19	JEM



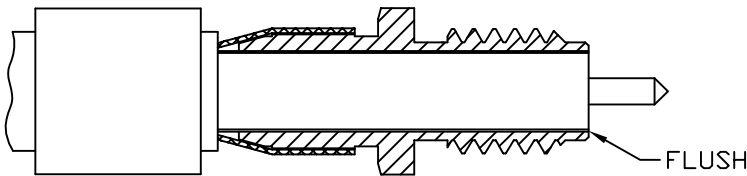
STEP 1.
 STRIP CABLE TO DIMENSIONS SHOWN.



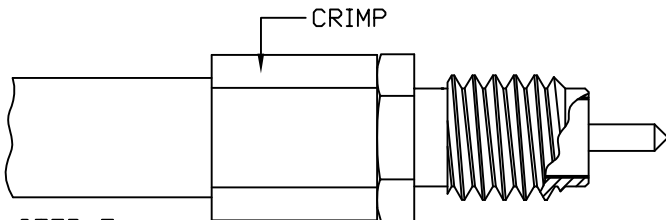
STEP 2.
 TRIM CABLE TO NEW DIMENSIONS.
 POINT CENTER CONDUCTOR AS SHOWN.



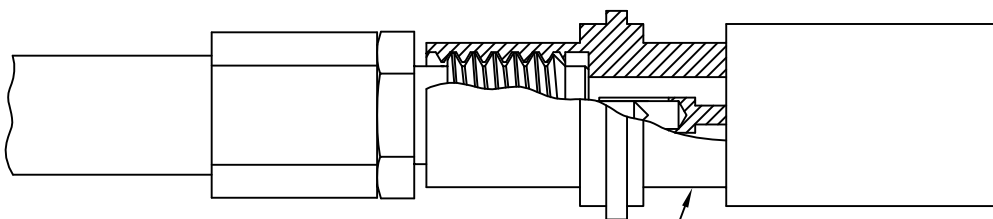
STEP 3.
 SLIDE FERRULE OVER CABLE. FLARE BRAID BY ROTATING DIELECTRIC.



STEP 4.
 INSERT THE BARREL OF THE CRIMP NUT BETWEEN THE CABLE BRAID AND DIELECTRIC.
 POSITION SO THAT THE END OF THE CABLE DIELECTRIC IS FLUSH WITH THE END OF
 CRIMP NUT.



STEP 5.
 SLIDE FERRULE AGAINST SHOULDER AND CRIMP USING .213 HEX DIE SET Y-197 (M22520/5-05).



STEP 6.
 THREAD CONNECTOR BODY ONTO CRIMP NUT ASSEMBLY. TIGHTEN TO 7-10 IN-LBS.