

STEP 1 (PER CABLE TYPE)

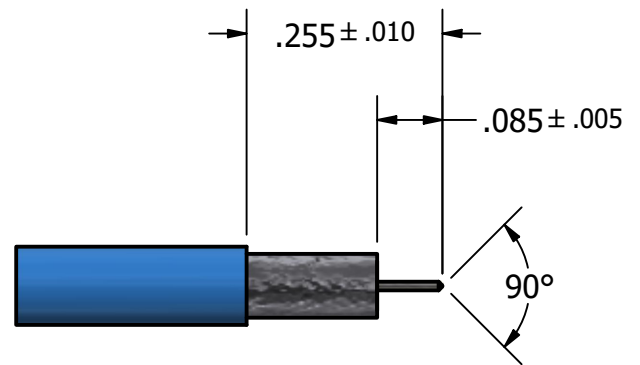
***FOR FLEX CABLES: (Jacketed)**

- Flux and Tin Dip Cable to dimension - $.300 \pm .010$
- Trim Jacket to dimension - $.255 \pm .010$
- Trim for Center Conductor to dimension - $.085 \pm .005$

***FOR SEMI RIGID CABLES: (Non-Jacketed)**

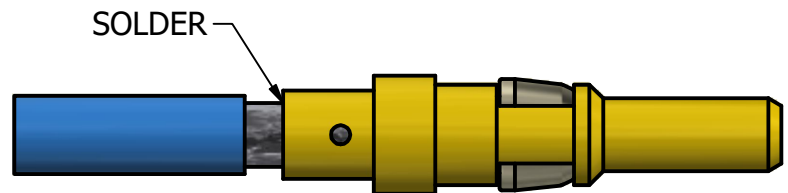
- Trim for Center Conductor to dimension - $.085 \pm .005$

Point the Center Conductor.



STEP 2

Insert Cable into Body until the cable bottoms and then solder. Clean solder joint.



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MATERIAL:

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR [METRIC]. DO NOT SCALE PRINTS.						APPROVALS		DATE	
						DRAWN	SPS	7/16/2024	
TOLERANCES ARE: FRACTIONS: $\pm 1/64$ DECIMALS: $.XX \pm .01$ XXX $\pm .003$ ANGLES: $\pm 1/2^\circ$						CHECKED	SJG	7/17/2024	
						QA	FRR	8/19/2025	
						MFG	VAL	8/19/2025	
						ENGINEER	SPS	7/17/2024	
						APPROVED	SJG	7/17/2024	
						REV.	DESCRIPTION	BY	DATE
A	REL. PER ECN 14477	SPS	3/11/2025	DRW	8/22/2025				
01	PRELIMINARY	SPS	7/18/2024	SJG	7/18/2024				

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TITLE
CABLE ASSEMBLY PROCEDURE FOR 756-0020-0860

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	756-0020-0860	A	
SCALE	4 : 1		F.S.R. #	11718
SHEET			1	OF 1