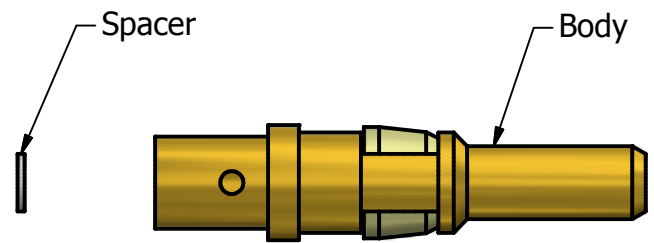


2

1

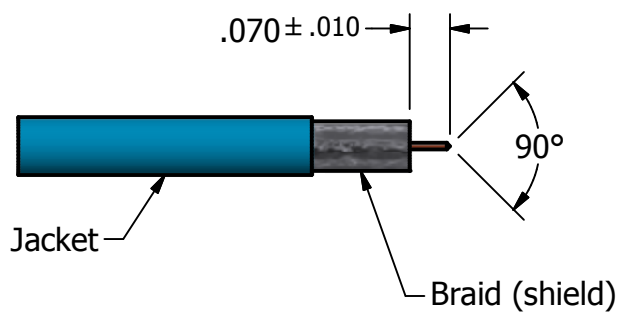


B

B

**Step 1**

For flex style cables flux end of cable then tin dip into 500°±25°F solder pot for three second maximum. .200 deep maximum.



**Step 2**

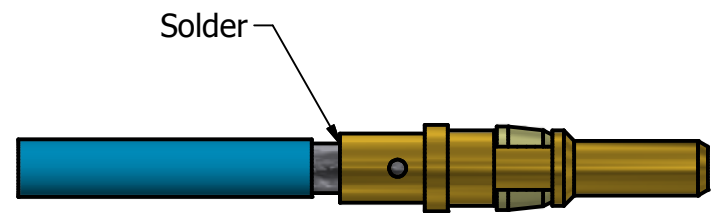
Trim cable to dimensions shown. point center conductor.

A

A

**Step 3**

Install spacer onto cable then insert cable into body until cable bottoms. Solder body to cable braid (shield). Clean solder joint.



A

A

CAD DRAWING - NO MANUAL REVISIONS  
 filename: \\PALCODC\BigBoy\Drawings from server2\Autodesk Inventor Data Base\Assemblies\05 Series\756-0202-0860-CAP.ipt

<b>MATERIAL:</b>				<b>CATALOG ITEM</b>		 22 GREAT HILL RD., NAUGATUCK, CT 06770						
<small>UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC)</small>  <small>DO NOT SCALE PRINTS</small>  <small>TOLERANCES ARE:          FRACTIONS: ± 1/64          DECIMALS: .XX ± .01          .XXX ± .005          ANGLES: ± 1/2'</small>				<small>APPROVALS</small> DRAWN <b>B. KNOTT</b> 8/14/2014		<b>TITLE</b> Cable Assembly Procedure for 756-0202-0860						
				<small>CHECKED</small> <b>JEM</b> 8/14/2014								
				<small>QA</small>  		<small>ENGINEER</small> <b>B. KNOTT</b> 8/14/2014		<small>SIZE</small> <b>A</b>	<small>FSCM</small> 58167	<small>DWG NO</small> 756-0202-0860-CAP	<small>REV</small> <b>G</b>	<small>PLATING OPT.</small>  
				<small>APPROVED</small> <b>JEM</b> 8/14/2014		<small>SCALE</small>  	<small>F.S.R. #</small>  	<small>SHEET 1 OF 1</small>				
<b>REV.</b>	<b>DESCRIPTION</b>	<b>DATE</b>	<b>APPR.</b>									
G	PER ECN 13134	9/28/2018	JEM									
F	PER ECN 13109	9/24/2018	JEM									
E	PER ECN 13061	8/3/2018	JEM									
D	PER ECN 12711	11/22/2017	JEM									
C	PER ECN 12403	11/29/2016	RMB									
B	PER ECN 12048	11/25/2014	JEM									
A	ECN 11953	8/14/2014	JEM									

2

1