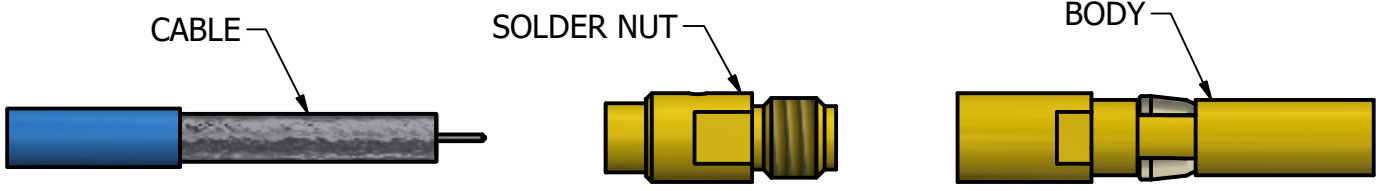


2

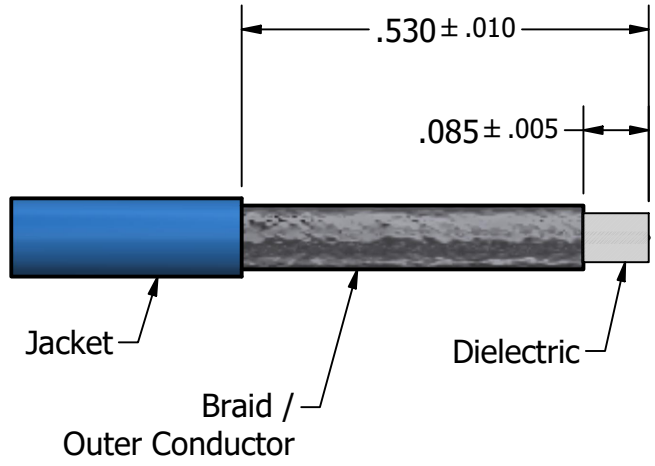
1



STEP 1 (PER CABLE TYPE)

***FOR FLEX CABLES: (Jacketed)**
 Flux and Tin Dip Cable to dimension - $.500 \pm .010$
 Trim Jacket to dimension - $.530 \pm .010$
 Trim for Dielectric to dimension - $.085 \pm .005$

***FOR SEMI RIGID CABLES: (Non-Jacketed)**
 Trim for Dielectric to dimension - $.085 \pm .005$

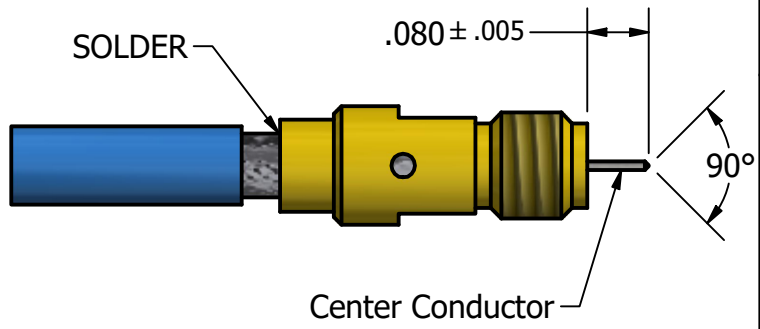


STEP 2

Insert Cable into Solder Nut until the cable bottoms and then solder.
 Clean solder joint.

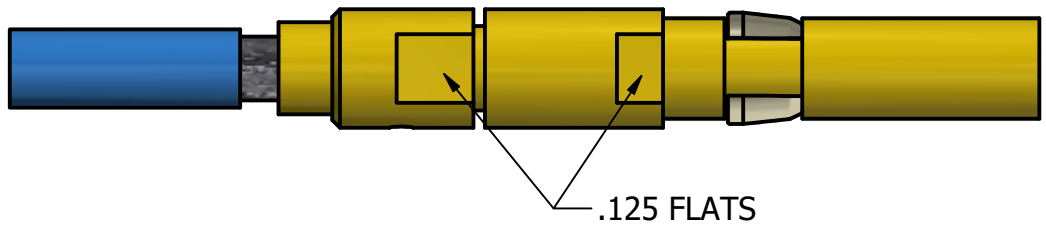
Using T0-0650-098 with dielectric trim shim T0650-159 trim dielectric completely.

Point the Center Conductor.



STEP 3

Torque the Cable Sub-Assembly to Body to 3 in-lbs. using two 1/8 torque wrenches.



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MATERIAL:

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR [METRIC]					
DO NOT SCALE PRINTS					
TOLERANCES ARE: FRACTIONS: $\pm 1/64$ DECIMALS: $.XX \pm .01$ $.XXX \pm .003$ ANGLES: $\pm 1/2^\circ$					
A	REL. PER ECN 14477	SPS	3/11/2025	DRW	8/22/2025
01	PRELIMINARY	SPS	7/18/2024	SJG	7/18/2024
REV.	DESCRIPTION	BY	DATE	APPR.	DATE

APPROVALS	DATE
DRAWN SPS	7/17/2024
CHECKED SJG	7/17/2024
QA FRR	8/19/2025
MFG VAL	8/19/2025
ENGINEER SPS	7/17/2024
APPROVED SJG	7/17/2024

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TITLE
CABLE ASSEMBLY PROCEDURE FOR 756-1030-0860

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	756-1030-0860	A	
SCALE	4 : 1		F.S.R. #	11718
SHEET			1	OF 1

2

1