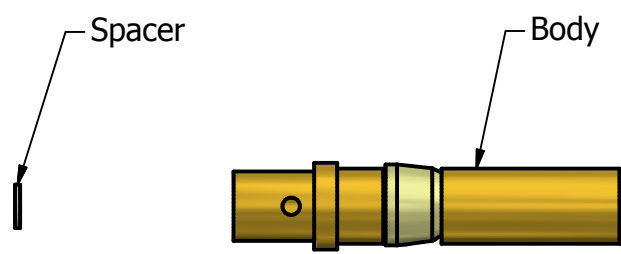


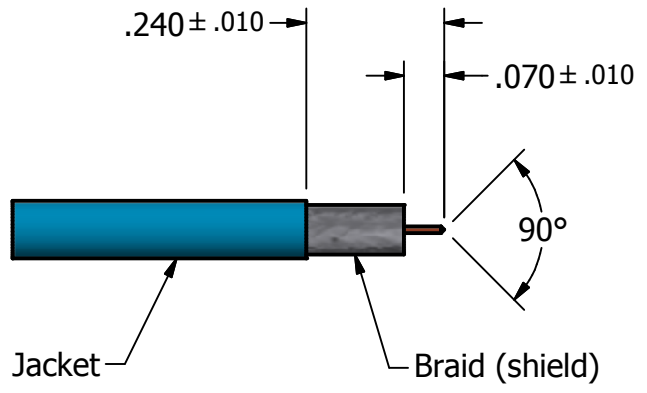
2

1



B

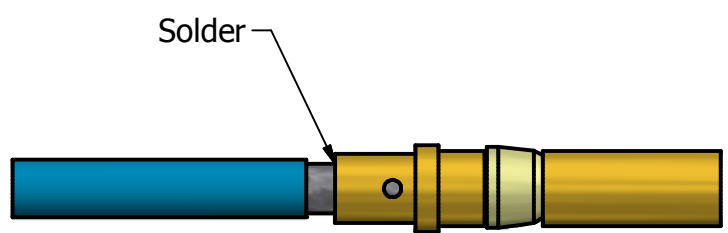
Step 1
 For flex style cables flux end of cable then tin dip into 500°F±25°F solder pot for three second maximum. .200 deep maximum.



Step 2
 Trim cable to dimensions shown. point center conductor.

A

Step 3
 Install spacer onto cable then insert cable into body until cable bottoms. Solder body to cable braid (shield). Clean solder joint.



CAD DRAWING - NO MANUAL REVISIONS
 filename: \\PALCODC\BigBoy\Drawings from server2\Autodesk Inventor Data Base\Assemblies\05 Series\756-1202-0860-CAP.ipt

MATERIAL:				UNLESS OTHERWISE SPECIFIED, PALCO WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC) DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .005 ANGLES: ± 1/2°		APPROVALS DRAWN: B. KNOTT 8/22/2014 CHECKED: JEM 8/22/2014 QA: MFG: ENGINEER: B. KNOTT 8/22/2014 APPROVED: JEM 8/22/2014		PALCO CONNECTOR 22 GREAT HILL RD., NAUGATUCK, CT 06770 TITLE Cable Assembly Procedure for 756-1202-0860			
D	PER ECN 13134	9/28/2018	JEM	SIZE	FSCM	DWG NO	REV	PLATING OPT.			
C	PER ECN 13061	8/3/2018	JEM	A	58167	756-1202-0860-CAP	D				
B	PER ECN 12405	12/1/2016	RMB	SCALE	F.S.R. #		SHEET 1 OF 1				
A	PER ECN 11952	8/22/2014	JEM								

2

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