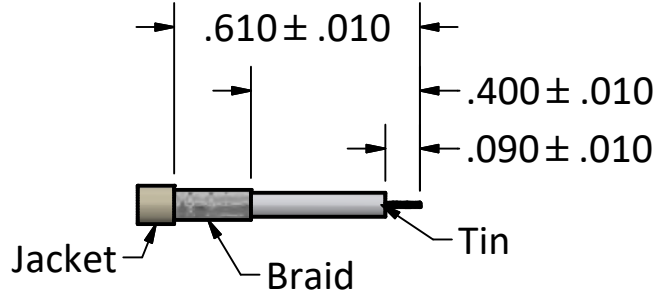
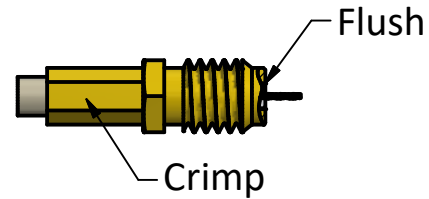


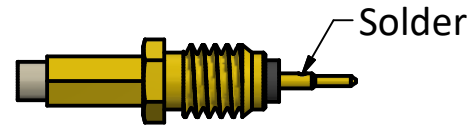
1. Trim cable to dimensions shown. Tin center conductor.



2. Install ferrule onto cable. Flare braid by rotating cable dielectric. Install crimp nut onto cable and under braid. Cable dielectric must be flush with end of crimp nut. Slide ferrule up to crimp nut shoulder and crimp using .128 hex die (M22520/5-03).



3. Install spacer and bullet onto cable assembly. Solder bullet to cable center conductor. Clean solder joint.



4. Install bullet support over bullet.



5. Install body onto above sub-assembly and torque to 7-10 in-lbs.



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Filename: \Autodesk Inventor Data Base\Assemblies\78 Series\78-1080-0670-CU-Layout for C Sized Drawing.idw

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC)

DO NOT SCALE PRINTS

TOLERANCES ARE:

FRACTIONS: ± 1/64

DECIMALS: .XX ± .01

.XXX ± .003

ANGLES: ± 1/2°



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APPROVALS	DATE
DRAWN JEM	12/23/2020
CHECKED	
QA	
MFG	
ENGINEER MS	04/01/2011
APPROVED JEMaturo	04/01/2011

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TITLE
**Cable Assembly Procedure for
76-0080-0670**

REV.	DESCRIPTION	DATE	BY	SIZE	FSCM	DWG NO	REV	PLATING OPT.
D	PERECN 13933	12/23/2020	JEM	A	58167	76-0080-0670-CAP	D	
C	PER ECN 13508	08/02/2018	JEM					
B	PER ECN 11908	06/23/2014	JEM					
A	REL. PER ECN 11738	07/23/2013	JEM					
02	Revised	04/08/2011	MS					