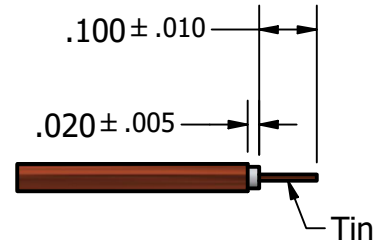


STEP 1

Trim cable to dimensions shown.
Tin center conductor.



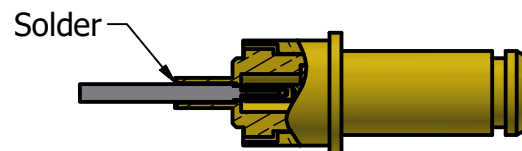
STEP 2

Slide bullet onto center conductor and solder.
Clean solder joint.



STEP 3

Slide cable into body, bottom cable in body
and solder.
Clean solder joint.



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MATERIAL:

REV.	DESCRIPTION	BY	DATE	APPR.	DATE
C	PER ECN 14229	BAK	9/26/2024	DW	11/26/2024
B	PER ECN 13484			JEM	9/9/2019
A	PER ECN 4737			HN	12/29/1998

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR [METRIC]
DO NOT SCALE PRINTS
TOLERANCES ARE: FRACTIONS: $\pm 1/64$ DECIMALS: $.XX \pm .01$.XXX $\pm .003$ ANGLES: $\pm 1/2^\circ$

APPROVALS	DATE
DRAWN JEM	12/29/1998
CHECKED QA	
MFG	
ENGINEER	
APPROVED HN	12/29/1998

The <i>PHOENIX</i> Company of Chicago, Inc. 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM PHONE: (800) 323-9562 FAX: (630) 206-1801				
TITLE CABLE ASSEMBLY PROCEDURE FOR 78-0020-0470				
SIZE A	FSCM 58167	DWG NO 78-0020-0470	REV C	PLATING OPT.
SCALE 2:1	F.S.R. #		SHEET 1	OF 1