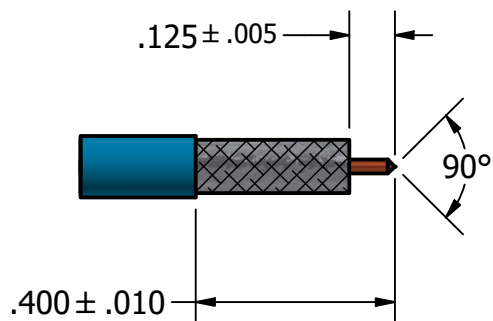


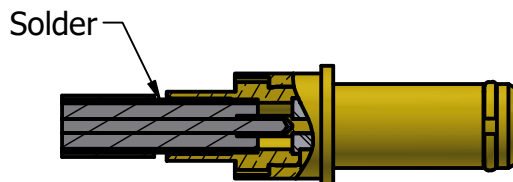
STEP 1

Trim cable to dimensions shown.
Point center conductor.



STEP 2

Insert cable into body until outer conductor
flush with body shoulder.
Solder outer conductor in body.
Clean.




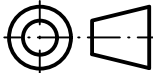
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MATERIAL:

REV.	DESCRIPTION	BY	DATE	APPR.	DATE
E	PER ECN 14429	BAK	9/27/2024	DW	11/26/2024
D	PER ECN 12953			JEM	5/23/2018
C	PER ECN 8560			JEM	6/20/2006
B	PER ECN 8449			JEM	4/7/2006
A	REL. ECN 5496			HN	6/7/2000

UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR [METRIC]		
DO NOT SCALE PRINTS		
TOLERANCES ARE: FRACTIONS: $\pm 1/64$ DECIMALS: $.XX \pm .01$ $.XXX \pm .003$ ANGLES: $\pm 1/2^\circ$		
		



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CABLE ASSEMBLY PROCEDURE FOR 78-002X-1410

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	78-002X-1410	E	
SCALE	2:1	F.S.R. #	SHEET	1 OF 1