

CABLE ASSEMBLY PROCEDURE

P/N 78-0080-2203

PAGE 1 OF 1 DATE: 09/23/10

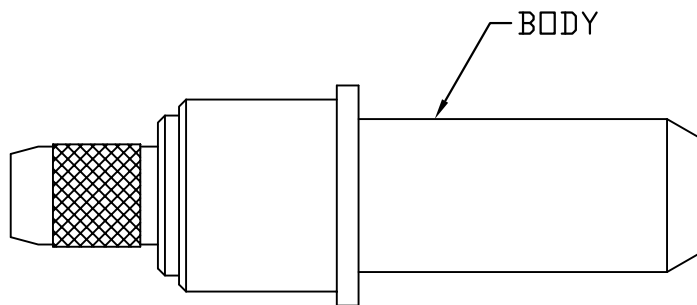
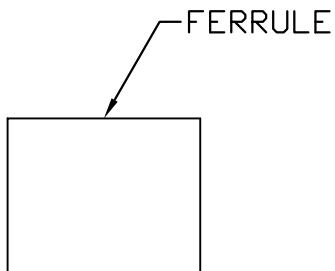
DRAWN: MS APPROVED: JEM

FOR USE WITH SFT-142B CABLE

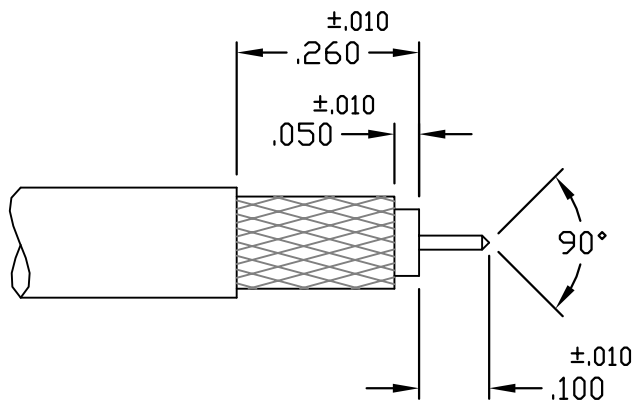
PALEO
CONNECTOR

22 GREAT HILL ROAD, NAUGATUCK, CT. 06770
PHONE: (203) 729-9090 FAX: (203) 723-1794

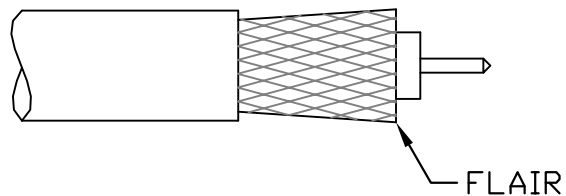
REV	DESCRIPTION	DATE	APPR
A	PER ECN 10901	03/22/11	JEM
B	PER ECN 11642	04/17/11	JEM
C	PER ECN 12955	05/23/18	JEM
D	PER ECN 13463	08/20/19	JEM



STEP 1
TRIM CABLE TO DIMENSIONS
SHOWN. POINT CENTER CONDUCTOR.



STEP 2
SLIDE FERRULE OVER CABLE AND
FLAIR BRAID BY ROTATING CABLE
DIELECTRIC.



STEP 3
SLIDE CABLE INTO BACK
OF CONNECTOR UNTIL
CABLE BOTTOMS. SLIDE
FERRULE INTO POSITION
AND CRIMP USING A .213
HEX DIE (M22520/5-05).

