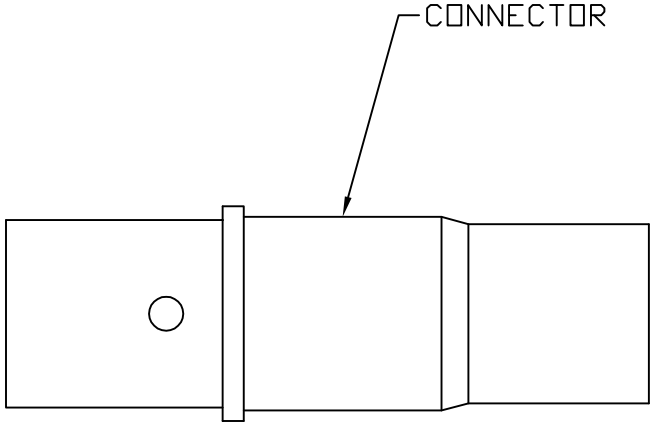


CABLE ASSEMBLY PROCEDURE	
P/N	78-1020-1480
PAGE 1 OF 1	DATE: 07/29/99
DRAWN: JEM	APPROVED: HN
FOR USE WITH RG-59 CABLE	

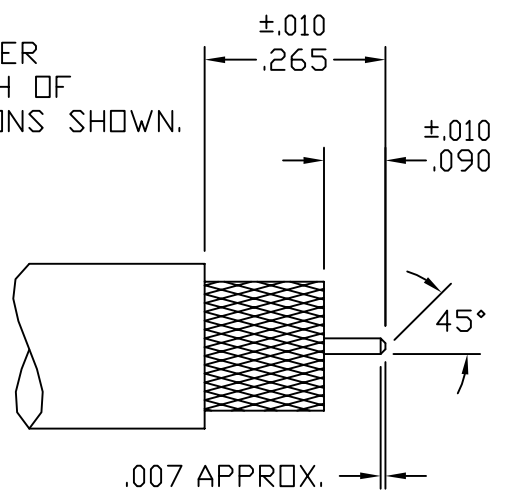
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REV	DESCRIPTION	DATE	APPR
A	REL. ECN 5167	07/29/99	HN
B	PER ECN 5534	07/18/00	HN
C	PER ECN 9685	12/08/08	JEM
D	PER ECN 13523	10/8/19	JEM



STEP 1

DIP END OF CABLE INTO FLUX AND THEN INTO A SOLDER POT (KESTER 60/40) MAINTAINED AT 500°F TO A DEPTH OF .715 FOR THREE SECOND MAX. TRIM CABLE TO DIMENSIONS SHOWN.



STEP 2

SLIDE CABLE INTO CONNECTOR AS SHOWN UNTIL CABLE BOTTOMS IN CONNECTOR. SOLDER BODY TO CABLE AND CLEAN SOLDER JOINT.

