

CABLE ASSEMBLY PROCEDURE

P/N 78-1080-1202

PAGE 1 OF 1 DATE: 06/05/98

DRAWN: JEM APPROVED: HN

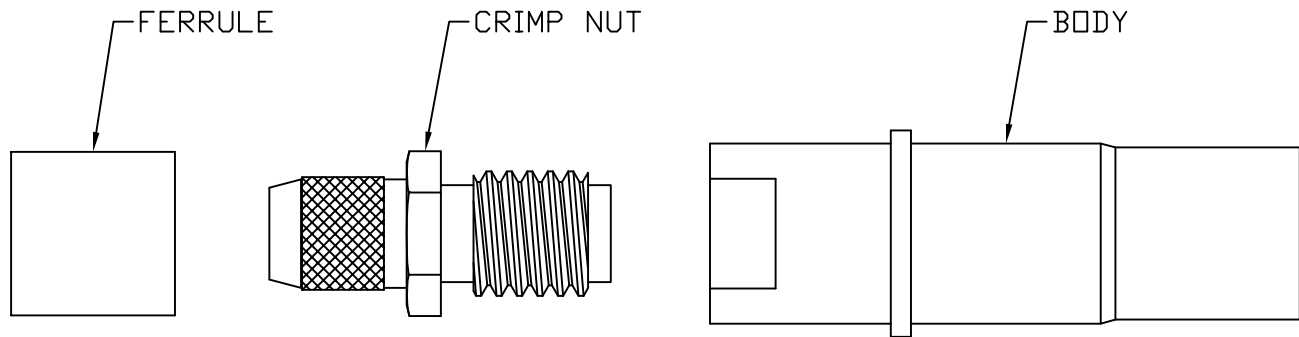
FOR USE WITH LMR-195 CABLE

The *PHOENIX* Company of Chicago™

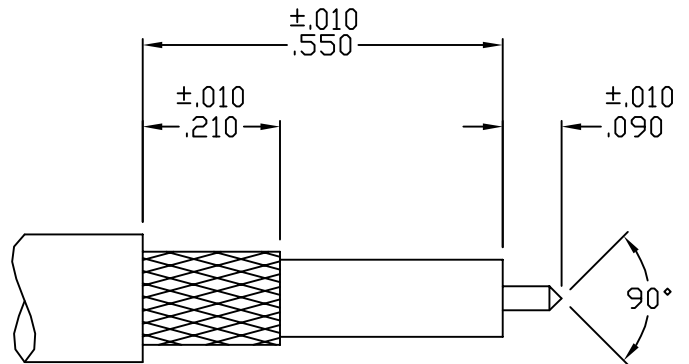
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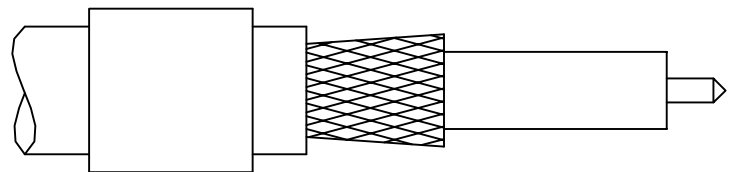
REV	DESCRIPTION	DATE	APPR
A	REL. ECN 4526	06/05/98	HN
B	PER ECN 13533	10/15/19	JEM



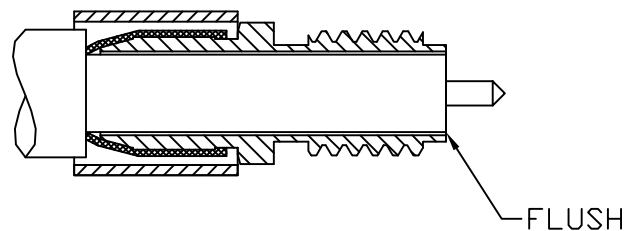
STEP 1
STRIP CABLE TO DIMENSIONS SHOWN, POINT CENTER CONDUCTOR.



STEP 2
SLIDE FERULE OVER CABLE AND FLAIR BRAID BY ROTATING DIELECTRIC.



STEP 3
SLIDE CRIMP NUT OVER CABLE DIELECTRIC AND UNDER BRAID, BE SURE CRIMP NUT IS FLUSH WITH CABLE DIELECTRIC. SLIDE FERRULE UP AGAINST SHOULDER OF CRIMP NUT AND CRIMP USING .213 HEX DIE (M22520/5-05).



STEP 4
INSERT PREPARED CABLE ASSEMBLY INTO BACK OF BODY AND TORQUE CRIMP NUT TO 7-10 INCH-LBS.

