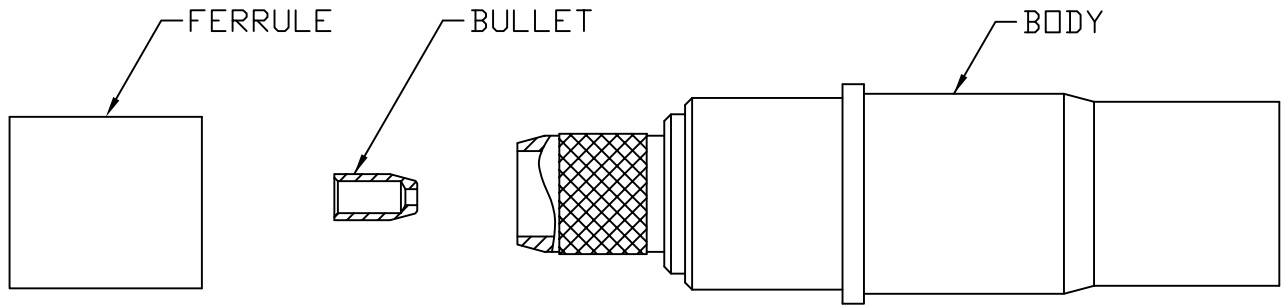


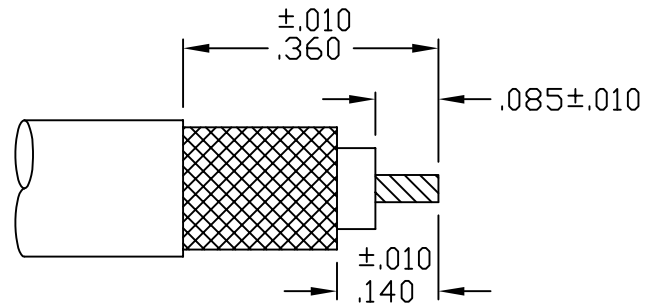
CABLE ASSEMBLY PROCEDURE	
P/N 78-1080-1203	
PAGE 1 OF 1	DATE: 12/12/01
DRAWN: JSV	APPROVED: HN
FOR USE WITH RG-400 CABLE	

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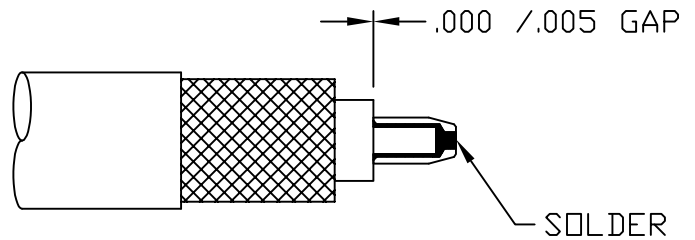
REV	DESCRIPTION	DATE	APPR
B	PER ECN 6516	3/25/02	HN
C	PER ECN 6604	5/06/02	HN
D	PER ECN 9680	12/08/08	JEM
E	PER ECN 13536	10/17/19	JEM



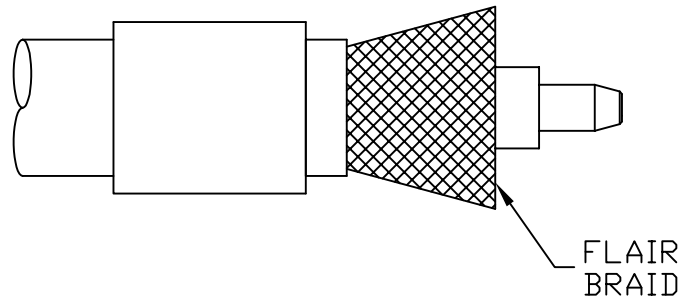
STEP 1
 TRIM CABLE TO DIMENSIONS SHOWN.



STEP 2
 TIN CABLE CENTER CONDUCTOR.
 SOLDER BULLET ONTO CENTER CONTACT.
 CLEAN SOLDER JOINT.



STEP 3
 SLIDE FERRULE OVER CABLE AND
 FLAIR BRAID BY ROTATING THE
 CABLE DIELECTRIC.



STEP 4
 SLIDE CABLE INTO BACK
 OF CONNECTOR UNTIL
 CABLE BOTTOMS. SLIDE
 FERRULE INTO POSITION
 AND CRIMP USING A .213
 HEX DIE (M22520/5-05).

