

NOTES:

1. PROTECTIVE CAP, NOT SHOWN.
2. FOR USE WITH STABILIZING RING P/N 56-00097.

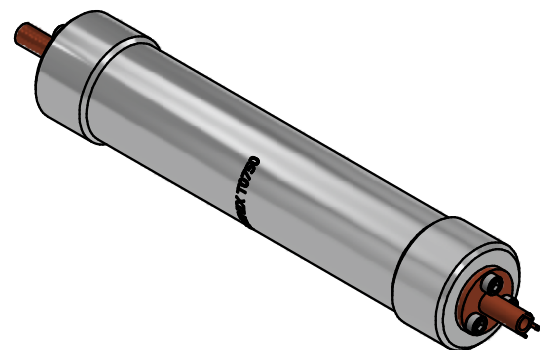
PROCEDURES

A. INSERTION:

1. SLIDE STABILIZING RING OVER SIZE 12 PkZ® PLUG.
2. PRESS FLUSH TO HOUSING USING SIDE A.

B. REMOVAL:

1. INSERT TINES ON SIDE B INTO SLOTS OF STABILIZING RING, UNTIL TINES SNAP INTO POSITION.
2. REMOVE RING BY PULLING TOOL BACK.



REV.	DESCRIPTION	DATE	BY
D	PER ECN 14058	8/25/2021	BGW
C	PER ECN 11789	11/06/2013	JEM
B	PER ECN 11757	08/20/2013	JEM
A	PEL PER ECN11043	07/20/2011	MS

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UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY DIMENSIONS IN INCHES OR (METRIC)

DO NOT SCALE PRINTS

TOLERANCES ARE:
FRACTIONS: ± 1/64
DECIMALS: .XX ± .01
.XXX ± .003

ANGLES: ± 1/2°

32√

APPROVALS	DATE
DRAWN JEM	08/25/2021
CHECKED	
QA	
MFG	
ENGINEER JEMaturo	07/30/10
APPROVED MS	07/30/10

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TITLE
INSERTION/REMOVAL TOOL FOR SIZE 12 STABILIZING RING

SIZE	FSCM	DWG NO	REV	PLATING OPT.
B	58167	T0750	D	
SCALE	F.S.R. # 11515		SHEET 1 OF 1	