lacksquare

DMC TOOLS PART# DAK83-16B INSERTION TOOL M81969/8-207 MATERIAL: STAINLESS STEEL

R



NOTES:

INSERTION INSTRUCTIONS FOR SIZE 12 AND 16 CONTACTS INTO PX OR PRX HOUSING:

1. OPEN TOOL (SQUEEZE UPPER PORTION) PLACE OVER CABLE AND SLIDE DOWN UNTIL TOOL HITS CONTACT.

WARNING - THIS DOCUMENT CONTAINS TECHNICAL DATA WHOSE EXPORT IS RESTRICTED BY

2. CLOSE TOOL (SQUEEZE LOWER PORTION) AND PRESS CONTACT INTO HOUSING (CLIP RING SNAPS INTO PLACE). GIVE A LIGHT PULL ON CABLE TO ENSURE CONTACT IS LOCKED INTO PLACE.

THE ARMS EXPORT CONTROL ACT (TITLE 22, U.S.C., SEC 2751, ET. SEQ.) OR THE EXPORT AND/OR PROPRIETARY TO THE PHOENIX COMPANY OF CHICAGO INC. AND MAY ADMINISTRATION ACT OF 1979, AS AMENDED, TITLE 50, U.S.C., APP 2401 ET SEQ. VIOLATIONS NOT BE USED FOR MANUFACTURING, REPRODUCED, DISCLOSED TO OTHERS OR FOR OF THESE EXPORT LAWS ARE SUBJECT TO SEVERE CRIMINAL PENALTIES. DISSEMINATE IN ANY OTHER PURPOSE WITHOUT THE EXPRESS WRITTEN CONSENT OF THE PHOENIX ACCORDANCE WITH PROVISIONS OF DOD DIRECTIVE 5230.25. COMPANY OF CHICAGO INC. MATERIAL: The **PHOENIX** Company of Chicago, Inc. NLESS OTHERWISE SPECIFIED, PHOENI APPROVALS DATE 22 GREAT HILL RD., NAUGATUCK, CT 06770 WORKMANSHIP STANDARDS APPLY WWW.PHOENIXOFCHICAGO.COM DIMENSIONS IN INCHES OR [METRIC] PHONE: (800) 323-9562 FAX:(630) 206-1801 BAK 11/25/2024 CHECKED TOLERANCES ARE: FRACTIONS: ± 1/64 **ANGLED INSERTION TOOL** DECIMALS: .XX ± .01 JB 2/5/2025 FOR SIZE 12 AND 16 PkZ® CONTACTS .xxx + .003ANGLES: ± 1/29 SIZE FSCM DWG NO PLATING OPT. ENGINEER REV **A** | 58167 T3136 PER ECN 14464 BAK 11/26/2024 DW 2/7/2025 2/4/2025 SCALE F.S.R. # 11752/11763 SHEET 1 OF 1 DATE APPR. DATE DESCRIPTION BY DW

THE INFORMATION AND DESIGNS DISCLOSED IN THIS DOCUMENT ARE CONFIDENTIAL